



- I. SEE APPLICATION SPECIFICATION GS-20-010 FOR INFORMATION ON AVAILABLE TOOLING, CIRCUIT BOARD DESIGN CONSIDERATIONS, REPAIR PROCEDURES AND PRODUCT OFFERINGS.
- 2. SEE FCI PUBLICATION 950511-028 FOR "ELECTRICAL PERFORMANCE DATA FOR DIFFERENTIAL APPLICATIONS."
- 3. SEE FCI PUBLICATION 950511-029 FOR "ELECTRICAL PERFORMANCE DATA FOR SINGLE-ENDED APPLICATION.'
- 4. UNLESS OTHERWISE SPECIFIED. ALL DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME YI4.5, 1994
- 5. MATERIAL: BODY: THERMOPLASTIC UL94-VO. : CONTACT : COPPER ALLOY.
- 6 FOR PLATING PERFORMANCE REFER DRAWING # 10159408.
- 7. THE MIN PCB THICKNESS FOR REAR PLUG-UP APPLICATIONS IS 2.9mm SINCE THE COMPLIANT SECTIONS OF THE GROUND SPRING OF THE HEADER DIRECTLY OPPOSE THE GROUND SPRING OF THE SHROUD.
- 8. THESE HOLES ARE NEEDED FOR REAR PLUG-UP DESIGNS USING A SHROUD. ALL OTHER HOLES ARE FOR THE HEADER.

- 9. THE 'SHROUD OUTLINE' IS THE MIN OUTLINE REQUIRED. TO DETERMINE THE OUTLINE NECESSARY TO PERMIT THE VARIOUS TYPES OF REPAIR OPERATIONS, SEE APPLICATION SPECIFICATION GS-20-010.
- IO. THE PRODUCTS MEET EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-47-0004.
- II. ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. FOR LEAD FRÉE PART NUMBERS..
- SYMBOL WILL BE NEXT TO ANY DIMENSION, VIEW, OR NOTE WHICH HAS BEEN MODIFIED WITH THE CURRENT DRAWING REVISION.

spec ref P-Mathew Nebu 2011/05/20 projection size scale MMA 4 tolerance std eng Kartha, Aravin 2021/09/23 1:1 TOLERANCES UNLESS ELX-I-42426-1 chr ecn no ISO 406 OTHERWISE SPECIFIED 180 1101 2021/09/23 appr product family rel level Released 0.X ± 0.3 rev **Amphenol** VERTICAL SIGNAL HDR. SHROUD ± 0.13 84818 surface 0.XX linear **FCi** Н ± 0.050 5 ROW P.F. 30 POS. STANDARD 0.XXX $\pm 2^{\circ}$ 0° Product - Customer Drw sheet 3 of 3 ISO 1302 angular amphenol-icc.com cat, no.

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