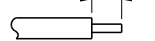


8		7	
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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2266232-1	E	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2266232-2	E	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266232-1	E	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2266232-2	E	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2266232-7	A	CRIMP TOOLING KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.69 mm [.106]	F
INSUL	4.83 mm [.190]	O
APPLICATOR INSTRUCTIONS 408-35042		

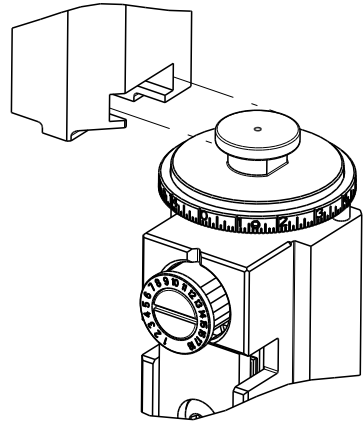
TERMINAL DATA: YAZAKI TERMINAL YAZAKI CRIMP SPECIFICATION				
TERMINAL NAME: 2.8 SYSTEM SEALED CONNECTOR				
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE	
5.00-5.50 mm [.197-.217 IN]		Ø		
TERMINAL APPLICATION SPECIFICATION		YPES 72-WT10-1732-1		
		-	-	-
		-	-	-
TERMINALS APPLIED				
TE TERMINAL	YAZAKI TERMINAL	TE SEAL	YAZAKI SEAL	CABLE DIAMETER
1949063-1	7116-4152-02	1572716-3	15324980	Ø 2.81-3.49
		2137609-1	7158-3113-40	Ø 2.10-3.00
			AE WIRING SEAL	
		1572716-4	024625A	Ø 2.81-3.49

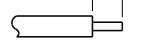
WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2.50mm2	1.80+/-0.05 [.071+/- .002]	4.8
2.00mm2	1.60+/-0.05 [.063+/- .002]	6.0
1.50mm2	1.50+/-0.05 [.059+/- .002]	7.8



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



TERMINAL DATA: YAZAKI TERMINAL YAZAKI CRIMP SPECIFICATION				
TERMINAL NAME: 2.8 SYSTEM SEALED CONNECTOR				
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE	
5.00-5.50 mm [.197-.217 IN]			Ø	
TERMINAL APPLICATION SPECIFICATION		YPES 72-WT0G-472		-
		-	-	
TERMINALS APPLIED				
TE TERMINAL	YAZAKI TERMINAL	TE SEAL	TE SEAL	CABLE DIAMETER
1572463-1	7114-4152-02	1572716-3	15324980	Ø 2.81-3.49
		2137609-1	7158-3113-40	Ø 2.10-3.00
		-	AE WIRING SEAL	
		1572716-4	024625A	Ø 2.81-3.49

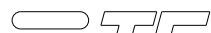
WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2.50mm2	1.70+/-0.05 [.067+/- .002]	6.4
2.00mm2	1.60+/-0.05 [.063+/- .002]	7.7
1.50mm2	1.45+/-0.05 [.057+/- .002]	9.1

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

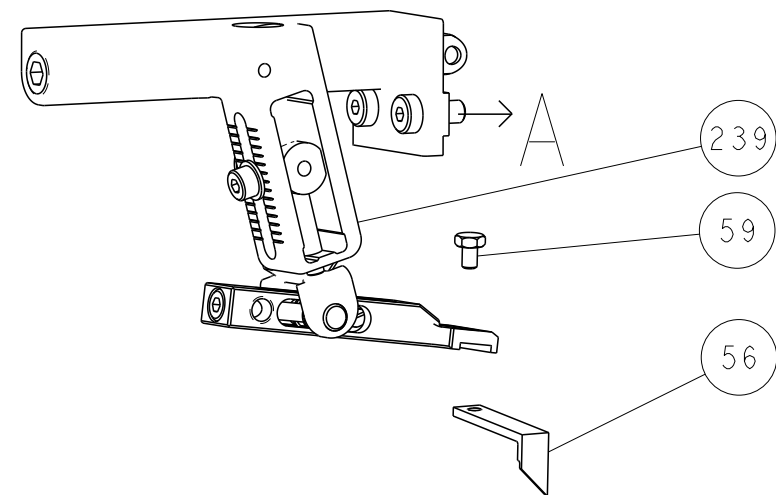
LOC	DIST	REVISIONS						
A	66	P	LTR	DESCRIPTION		DATE	DWN	APVD
			B	ECR-14-014148		22SEP2014	LG	GB
			C	ECR-15-007512		14MAY2015	GH	GB
			D	ECR-15-018323		17DEC2015	JH	TE
			E	ECR-18-02528		16FEB2019	TB	CT

3	-	1	1	1	1	455888-4	SPACER, CRIMPER	261
	-	1	1	1	1	1803078-3	SPACER, PRECISION	259
	-	1	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
	-	1	-	1	-	1803259-1	BUSHING, FLANGED	249
	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
	-	1	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	1	-	-	2119580-1	MECHANICAL FEED ASSEMBLY	239
5	-	1	-	1	-	2063440-1	AIR FEED MODULE	238
	-	2	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	1	-	1	-	240638-1	SPRING, FEED FINGER	163
	-	1	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	1	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
	-	1	1	1	1	2844908-1	SCREW, LOCKING	99
	-	1	1	1	1	2844907-1	POST, LOCKING	98
	-	1	1	1	1	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	455888-8	SPACER, CRIMPER	82
5	-	1	1	1	1	1803607-1	DOCUMENTATION PACKAGE	71
	-	1	1	1	1	2119791-5	DEPRESSOR, WIRE	70
	-	1	1	1	1	2119943-1	WASHER, SPACER	69
	-	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
	-	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
	-	1	1	1	1	1338683-8	FEED PAWL	56
	-	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
1	-	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
	-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
	-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
	-	1	1	1	1	690753-6	SPACER, TONKER	50
	-	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
	-	1	1	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
	-	1	1	1	1	1803515-2	RAM ASSEMBLY, SF ATLANTIC	44
	-	1	1	1	1	1803602-2	SCR, BHSC, RoHS (M8 X 40)	41
1	-	1	1	1	1	1752356-1	SUPPORT, TERMINAL	34
	-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	2	2	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
	-	1	1	1	1	2844992-2	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	455888-3	SPACER, CRIMPER	28
	-	1	1	1	1	1320928-5	STRIP GUIDE	24
	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
	-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
	-	1	1	1	1	2119806-1	INSERT, SHEAR	13
1	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	1-356885-4	STOP, SHEAR	11
	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
	-	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
	1	2	2	1	1	7-1633927-8	ANVIL, COMBINATION	8
	-	-	-	-	-	-	-	7
	-	-	-	-	-	-	-	6
	-	1	1	1	1	1-2119781-0	DEPRESSOR, SHEAR	5
	-	1	1	1	1	3-238011-3	BLOCK, CRIMPER SPACER	4
	1	2	2	1	1	4-2119784-4	CRIMPER, INSULATION O PREMIUM	3
1	-	1	1	1	1	1-455888-7	SPACER, CRIMPER	2
	1	2	2	1	1	2-1490019-0	CRIMPER, WIRE PREMIUM	1
-77-72-71 -2 -1 PART NO							DESCRIPTION	ITEM NO

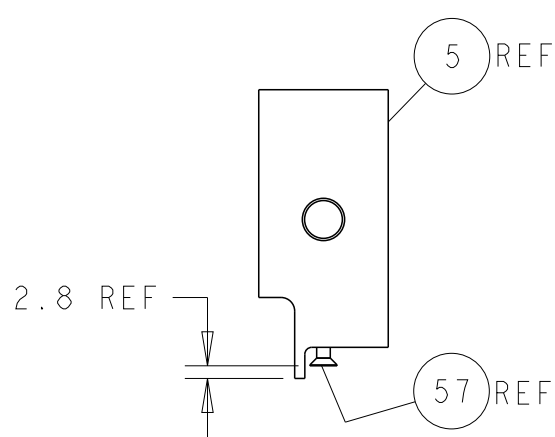
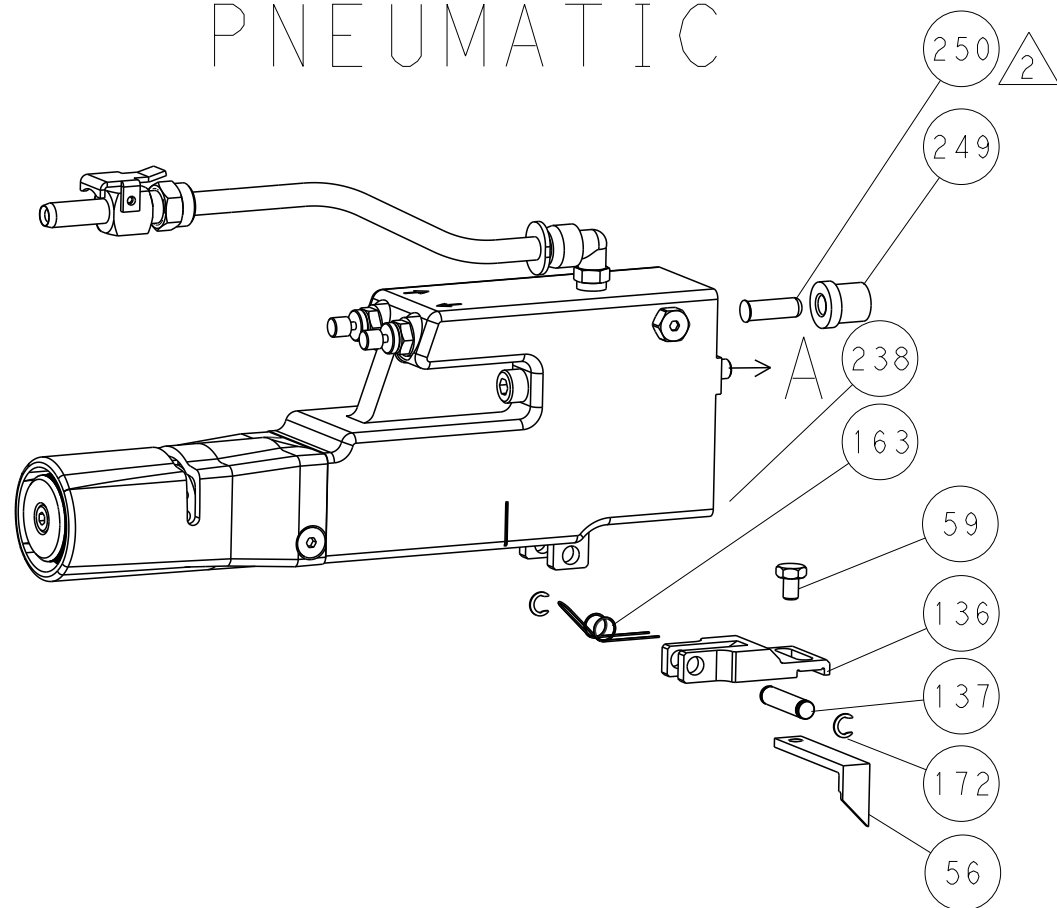
THIS DRAWING IS A CONTROLLED DOCUMENT FOR PRO ELECTRONICS CORPORATION IT IS SUBJECT TO CLASSIFICATION CONTROL BY THE CLASSIFYING ORGANIZATION SHOULD BE CONTROLLED FOR THE LATEST EDITION.				DWN	HOFFNER	06MAR2014	 TE Connectivity Harrisburg, PA 17105-3608				
DIMENSIONS: mm				CHK	T.ELBIN	07MAR2014	NAME Ocean Side Feed Applicator -				
				APVD	T.ELBIN	07MAR2014					
				TOLERANCES UNLESS OTHERWISE SPECIFIED:			SIZE CASE CODE DRAWING NO RESTRICTED TO				
				0 PLC ±							
				1 PLC ±							
				2 PLC ±							
				3 PLC ±							
4 PLC ±				PRODUCT SPEC			A1 00779 ©=2266232				
ANGLES ±											
FINISH											
WEIGHT											
-											
MATERIAL				Customer Accessible Production Drawing			SCALE 1:2		SHEET 1 OF 4		REV E

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

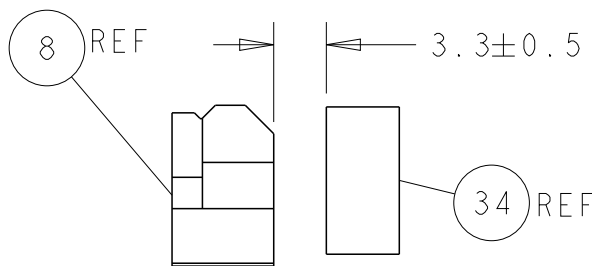
FEED TYPE
MECHANICAL



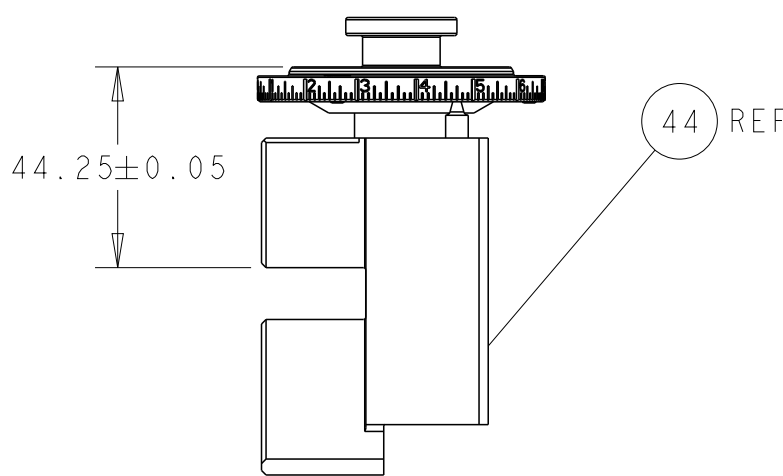
PNEUMATIC



SHEAR DEPRESSOR DETAIL

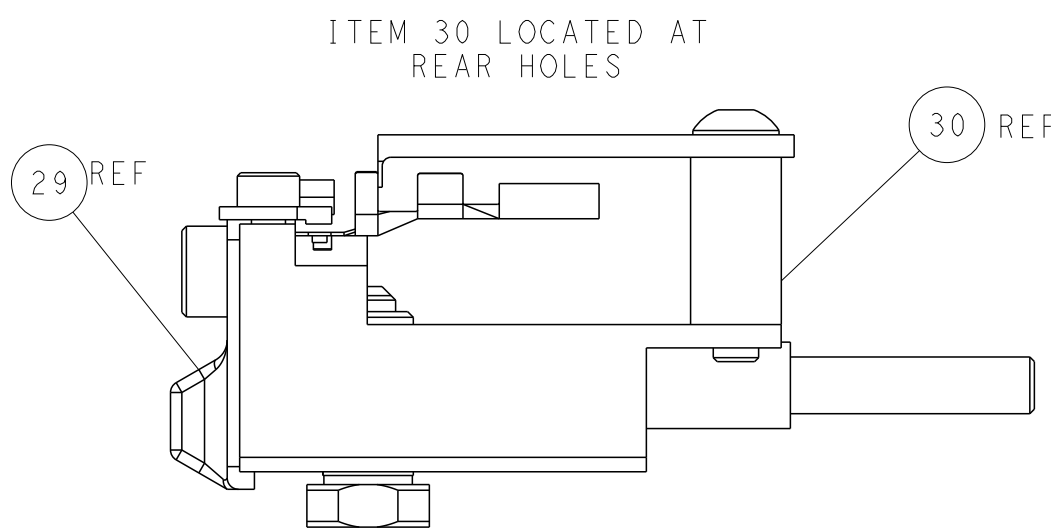
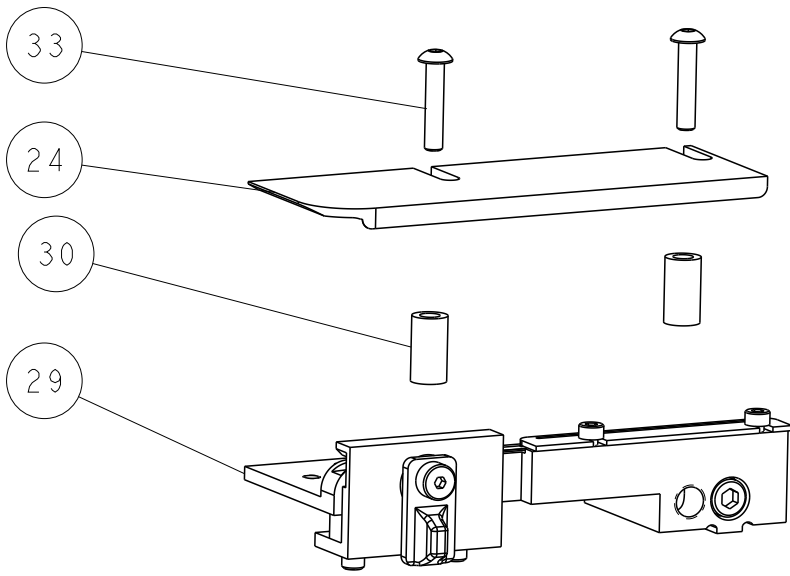
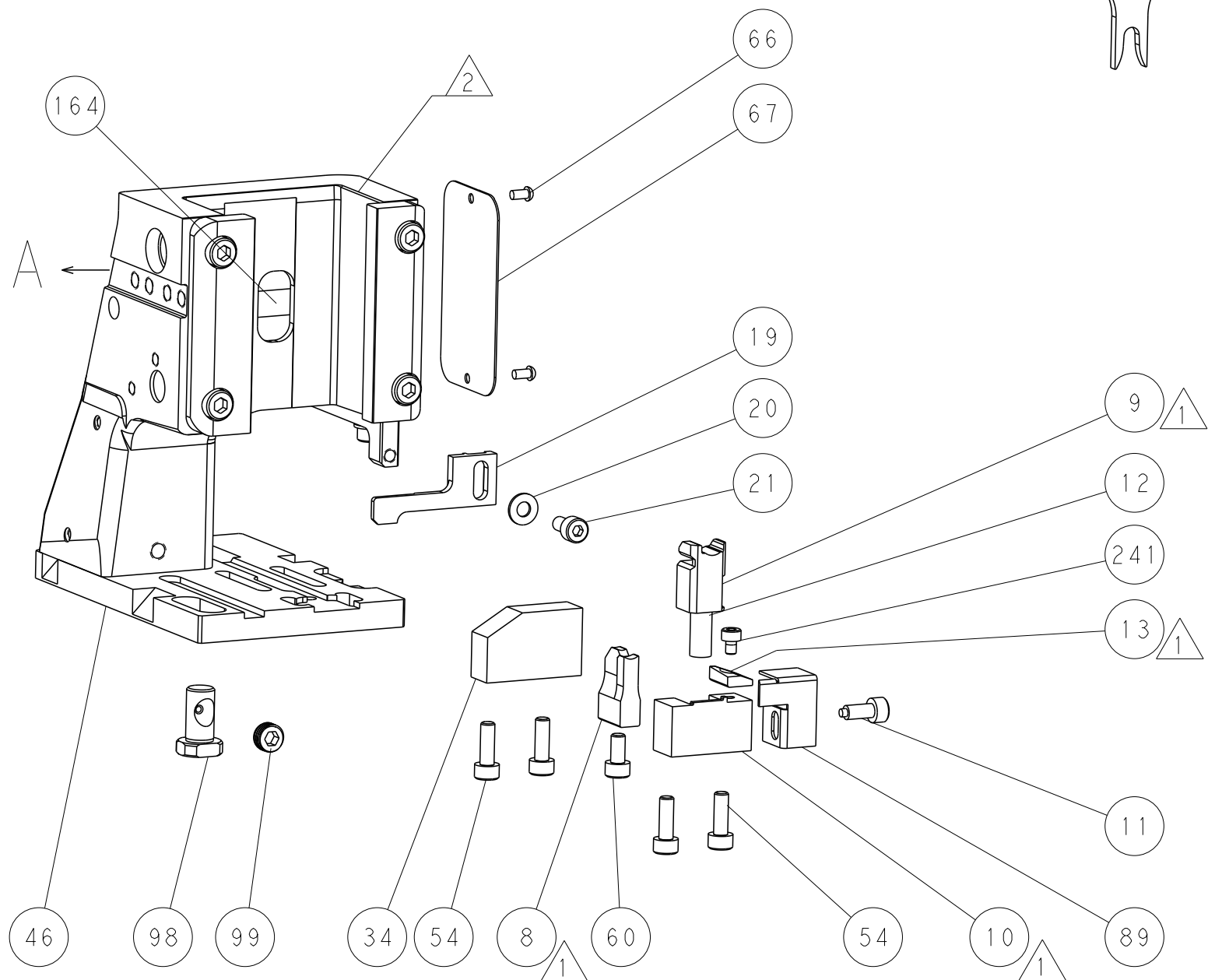
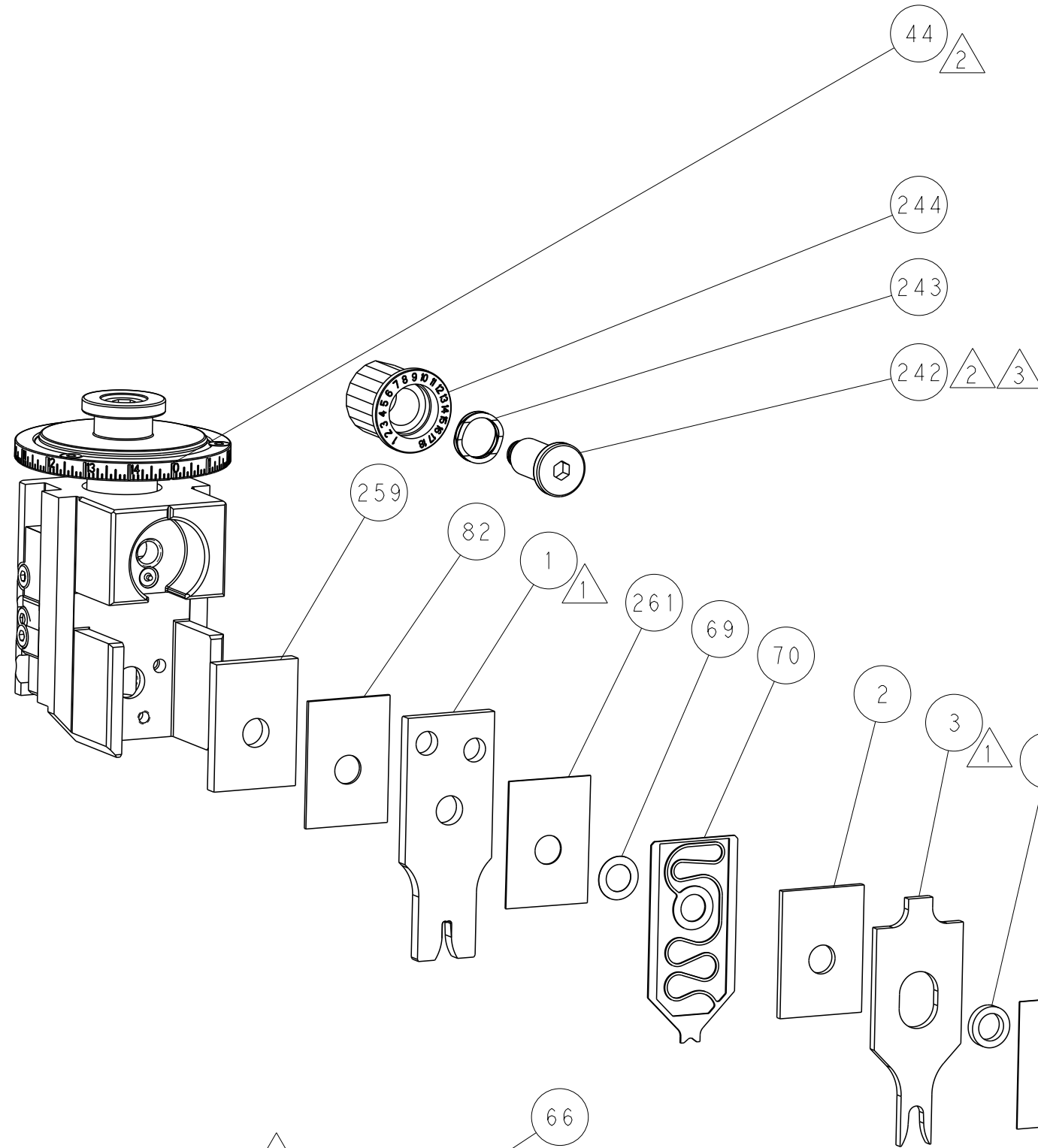
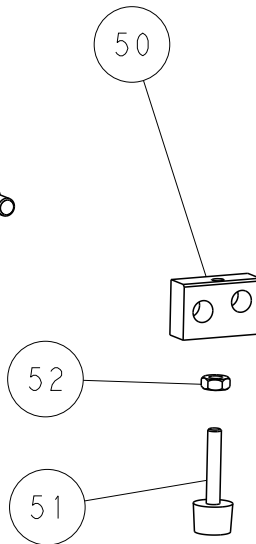
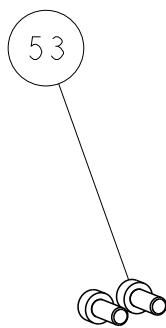
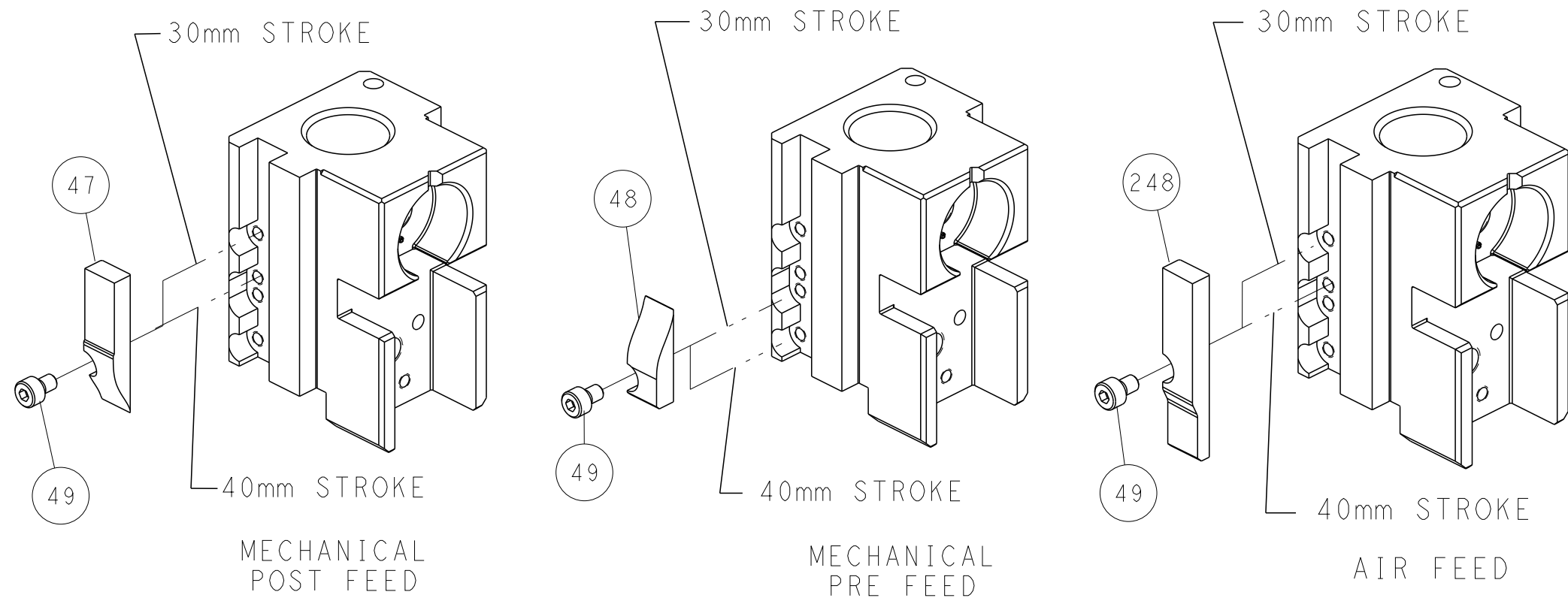


TERMINAL SUPPORT LOCATION



RAM SET-UP

CAM POSITIONS



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

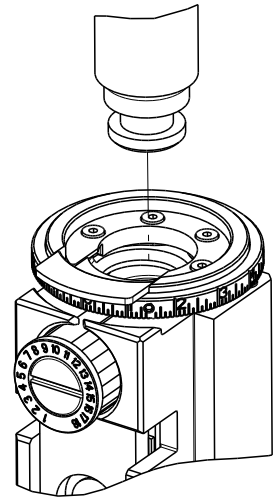
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS SUBJECT TO CHANGE WITHOUT NOTICE.		DWN	HOFFNER	06MAR2014	TE Connectivity		
DIMENSIONS:		CHK	T.ELBIN	07MAR2014	Harrisburg, PA 17105-3608		
mm		APVD	T.ELBIN	07MAR2014	NAME Ocean Side Feed Applicator - SIZE CAGE CODE DRAWING NO RESTRICTED TO		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC					
0 PLC ±		APPLICATION SPEC					
1 PLC ±		WEIGHT		A1			
2 PLC ±		MATERIAL		00779			
3 PLC ±		FINISH		C=2266232			
4 PLC ±		RESTRICTED TO		-			
ANGLES		Customer Accessible Production Drawing		SCALE			
FINISH		1:2		SHEET			
-		2 of 4		REV			
-		E		-			

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

8		7	
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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2266232-1	E	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2266232-2	E	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266232-7	A	CRIMP TOOLING KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.69 mm [.106]	F
INSUL	4.83 mm [.190]	O
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: YAZAKI TERMINAL		YAZAKI CRIMP SPECIFICATION	
TERMINAL NAME: 2.8 SYSTEM SEALED CONNECTOR			
WIRE STRIP LENGTH 5.00-5.50 mm [.197-.217 IN]			INSULATION DIAMETER RANGE Ø
TERMINAL APPLICATION SPECIFICATION	 YPES 72-WT10-1732-1	-	-
	-	-	-

TERMINALS APPLIED				
TE TERMINAL	YAZAKI TERMINAL	TE SEAL	YAZAKI SEAL	CABLE DIAMETER
1949063-1	7116-4152-02	1572716-3	15324980	Ø2.81-3.49
		2137609-1	7158-3113-40	Ø2.10-3.00
			AE WIRING SEAL	
		1572716-4	024625A	Ø2.81-3.49

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2.50mm2	1.80+/-0.05 [.071+/- .002]	4.8
2.00mm2	1.60+/-0.05 [.063+/- .002]	6.0
1.50mm2	1.50+/-0.05 [.059+/- .002]	7.8



1. RECOMMENDED SPARE PARTS
2. REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
3. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
4. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2.50mm2	1.70+/-0.05 [.067+/- .002]	6.4
2.00mm2	1.60+/-0.05 [.063+/- .002]	7.7
1.50mm2	1.45+/-0.05 [.057+/- .002]	9.1

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

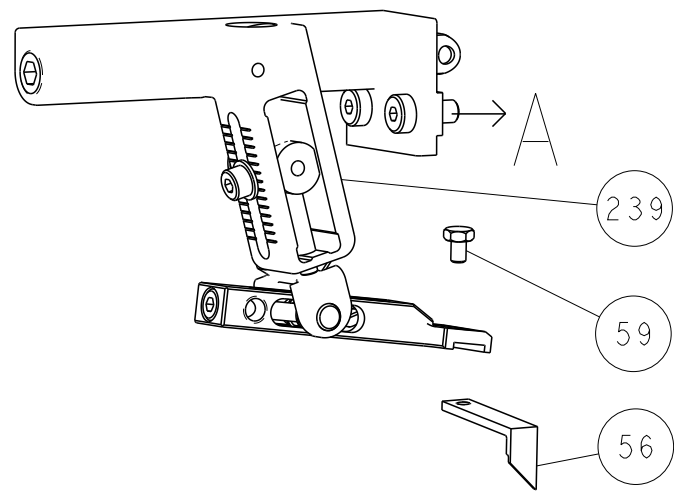
LOC		DIST		REVISIONS			
A		66		P	LTR	DESCRIPTION	DATE
					-	SEE SHEET 1	-

-	1	1	455888-4	SPACER, CRIMPER	261
-	1	1	1803078-3	SPACER, PRECISION	259
-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	1	-	1803259-1	BUSHING, FLANGED	249
-	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	2063440-1	AIR FEED MODULE	238
-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1803516-2	RAM ASSEMBLY, SF PACIFIC	140
-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	2844907-1	POST, LOCKING	98
-	1	1	318563-1	GUARD, FRONT CHIP	89
-	1	1	455888-8	SPACER, CRIMPER	82
-	1	1	1803607-1	DOCUMENTATION PACKAGE	71
-	1	1	2119791-5	DEPRESSOR, WIRE	70
-	1	1	2119943-1	WASHER, SPACER	69
-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	1	1	1338683-8	FEED PAWL	56
-	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	690753-6	SPACER, TONKER	50
-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1803602-2	SCR, BHSC, RoHS (M8 X 40)	41
-	1	1	1752356-1	SUPPORT, TERMINAL	34
-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	2844992-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1320928-5	STRIP GUIDE	24
-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	318707-1	FLOATING SHEAR, FRONT	9
-	1	1	7-1633927-8	ANVIL, COMBINATION	8
-	-	-	-	-	7
-	-	-	-	-	6
-	1	1	1-2119781-0	DEPRESSOR, SHEAR	5
-	1	1	3-238011-3	BLOCK, CRIMPER SPACER	4
-	1	1	4-2119784-4	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1-455888-7	SPACER, CRIMPER	2
-	1	1	2-1490019-0	CRIMPER, WIRE PREMIUM	1

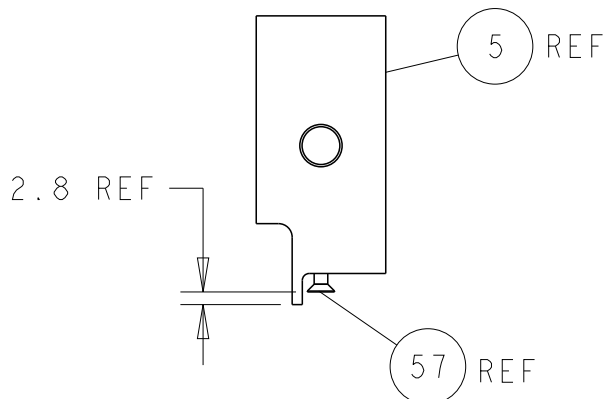
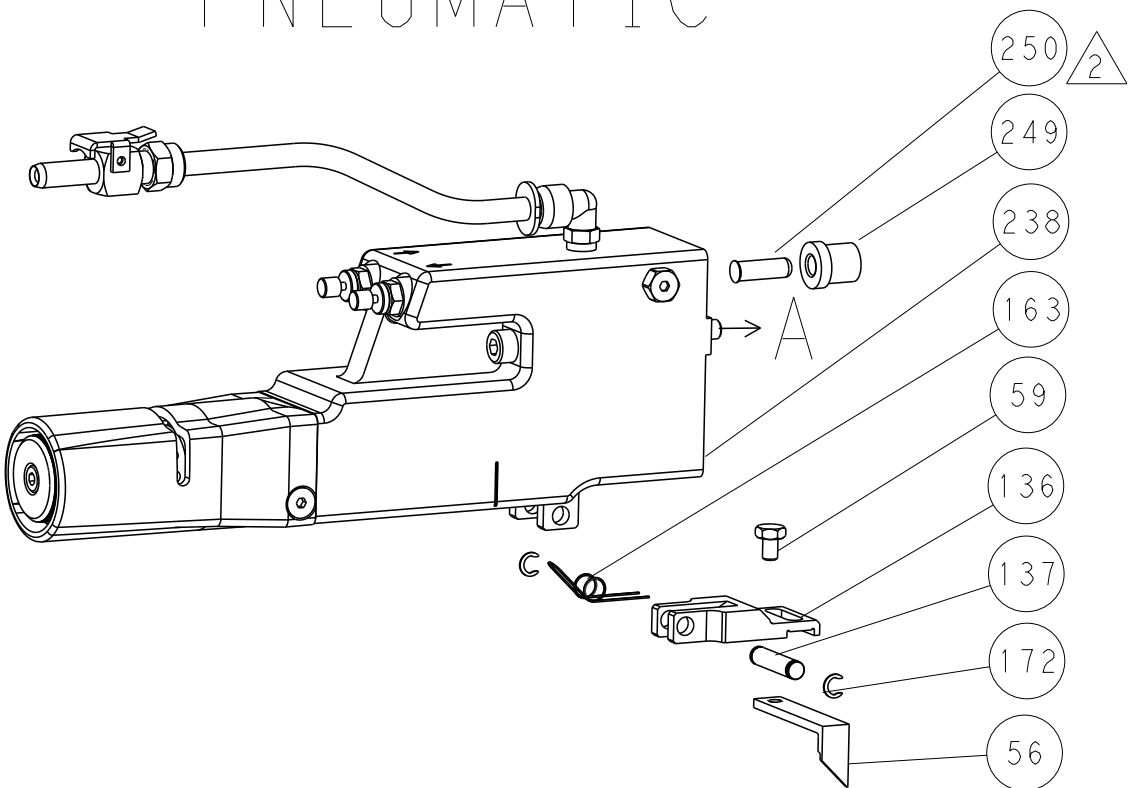
-77		-22		-21		PART NO	DESCRIPTION	ITEM NO
OWN		HOFFNER		06MAR2014		STE TE Connectivity Harrisburg, PA 17105-3608		
CHK		T.ELBIN		07MAR2014		NAME		
APVD		T.ELBIN		07MAR2014		Ocean Side Feed Applicator		
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		SIZE		
mm		0 PLC ±		APPLICATION SPEC		CASE CODE		
		1 PLC ±				DRAWING NO		
		3 PLC ±				RESTRICTED TO		
		4 PLC ±						
		ANGLES						
		FINISH						
MATERIAL				WEIGHT		A1 00779 ©=2266232		
						Customer Accessible Production Drawing		
						SCALE 1:2		
						SHEET 3 OF 4		
						REV E		

LOC		DIST		REVISIONS				
A	66	P	LTR	DESCRIPTION		DATE	DWN	APVD
		-	-	SEE SHEET 1		-	-	-

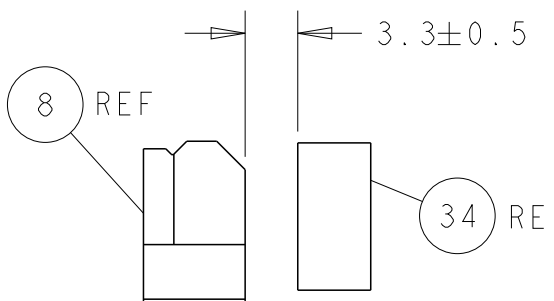
FEED TYPE
MECHANICAL



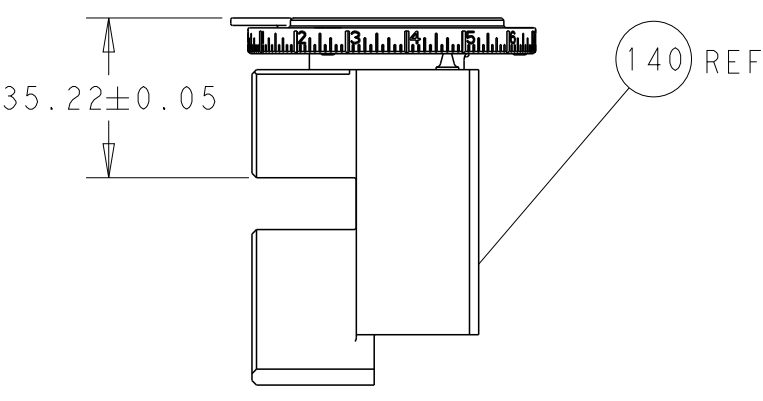
PNEUMATIC



SHEAR DEPRESSOR DETAIL

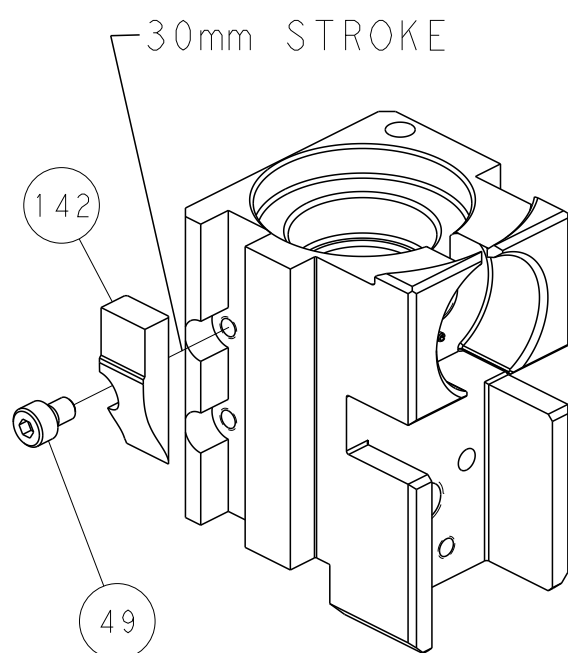


TERMINAL SUPPORT LOCATION

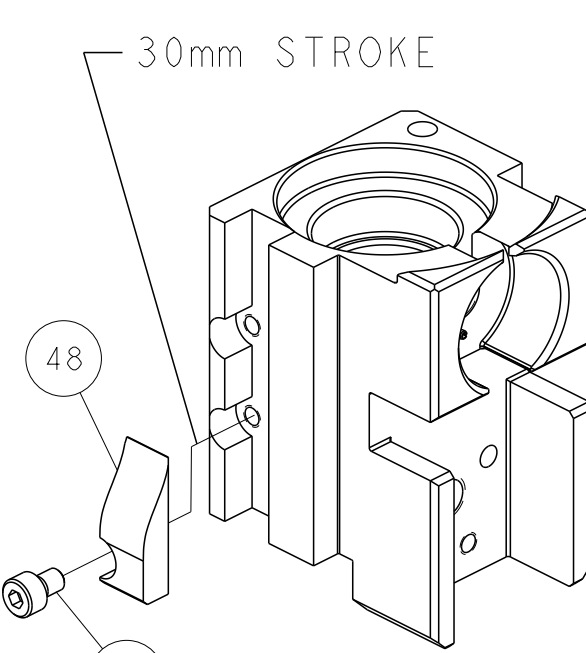


RAM SET-UP

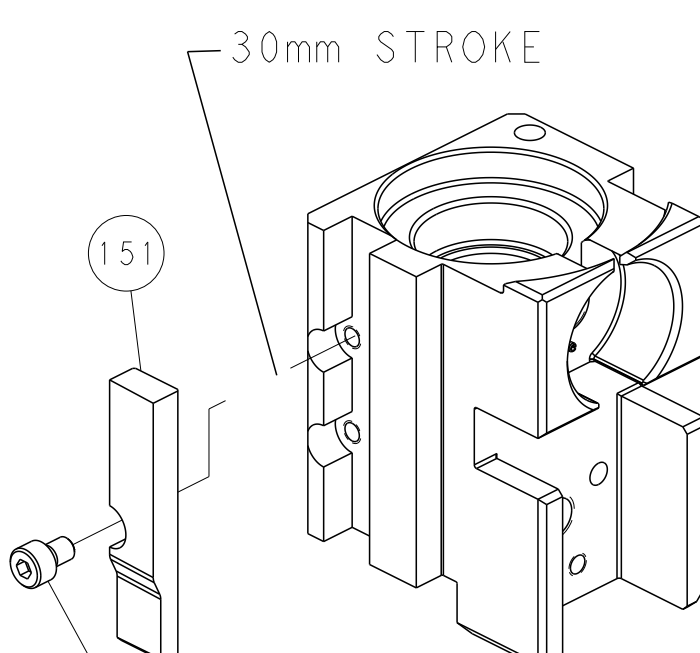
CAM POSITIONS



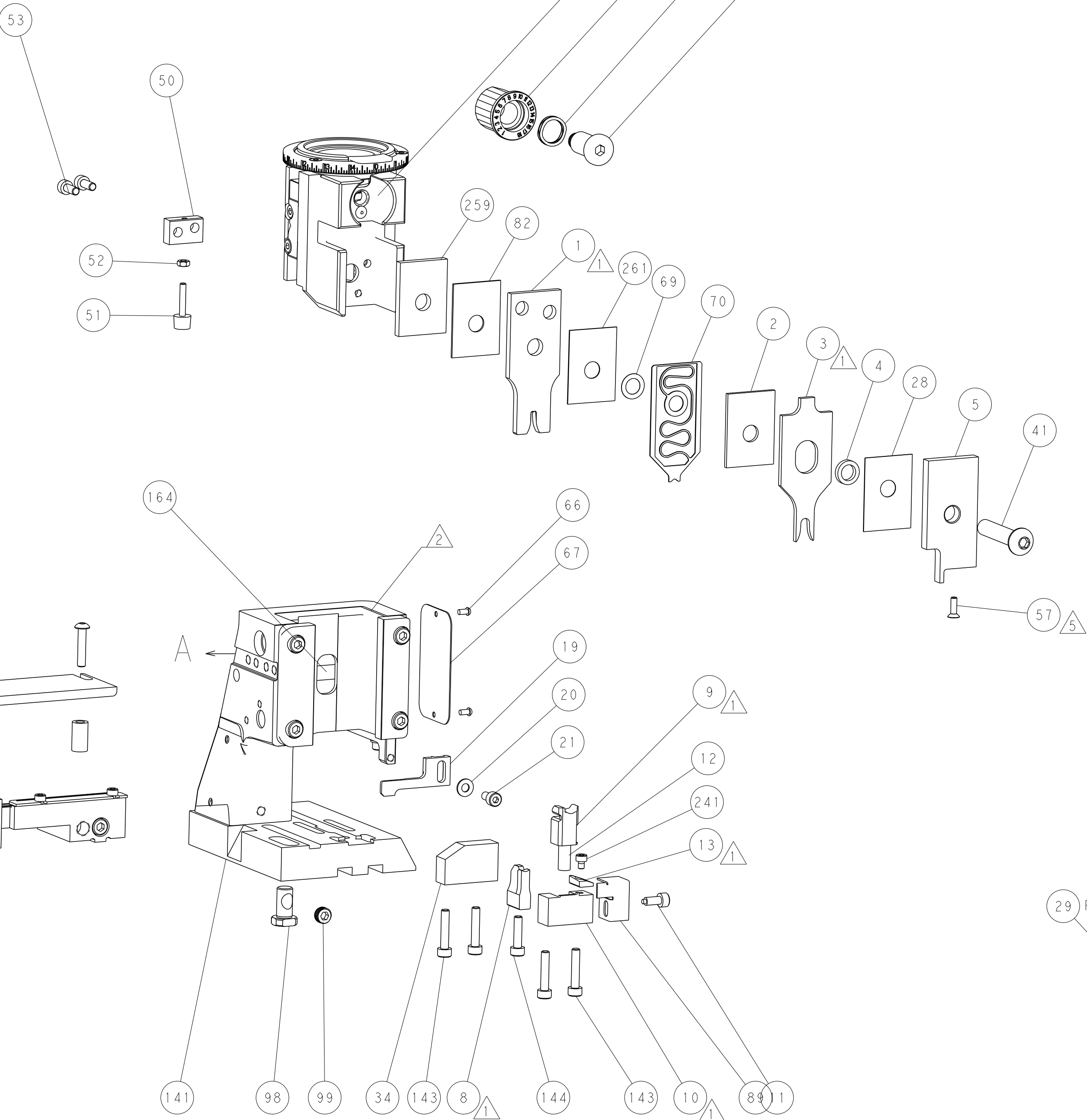
MECHANICAL
POST FEED



MECHANICAL
PRE FEED

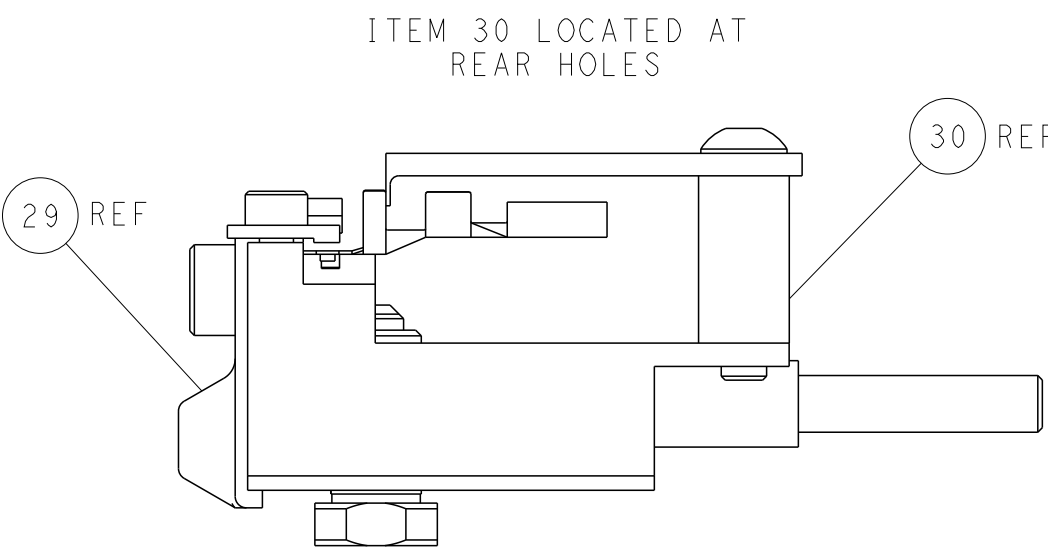


AIR FEED



PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

THIS DRAWING IS CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY MODIFICATION OR REVISIONS SHOULD BE CONTACTED FOR THE LATEST VERSION.				DWN: HOFFNER 06MAR2014		CHK: T.ELBIN 07MAR2014		APVD: T.ELBIN 07MAR2014		NAME: T.ELBIN	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		APPLICATION SPEC		SIZE: A1		CAGE CODE: 00779	
mm		0 PLC ±		1 PLC ±		2 PLC ±		3 PLC ±		4 PLC ±	
ANGLES		FINISH		WEIGHT		SCALE: 1:2		SHEET: 4		OF: 4	
MATERIAL		Customer Accessible Production Drawing		REV: E							