

PI3HDX1204E

HDMI 2.0 6Gbps Linear ReDriver with High EQ, Low Jitter and DP++ Level Shifter

Features

- HDMI 2.0 Compliant TMDS Linear Redriver™ with 2x Improved Jitter Performance than conventional technology
- DP++ Level Shifting for HDMI output
- Linear Redriver increases TMDS Link Margin supporting Sink-side DFE (Decision Feedback Equalizers) receiver
- Every Channel's Equalizations, Swings and Gains are programmable Independently
- Supports Pin- strap and I2C Programming
- Flexible 4-bit I2C address selectable (42-pin, ZH package)
- Power supply: 3.3V
- Totally Lead-Free & Fully RoHS Compliant (Notes 1 & 2)
- Halogen and Antimony Free. “Green” Device (Note 3)
- For automotive applications requiring specific change control (i.e. parts qualified to AEC-Q100/101/200, PPAP capable, and manufactured in IATF 16949 certified facilities), please [contact us](#) or your local Diodes representative.
<https://www.diodes.com/quality/product-definitions/>
- Package (Pb-Free & Green):
 - ◆ 32-pin TQFN (3x6mm)
 - ◆ 42-pin TQFN (3.5x9mm)

Applications

- TVs and Monitors

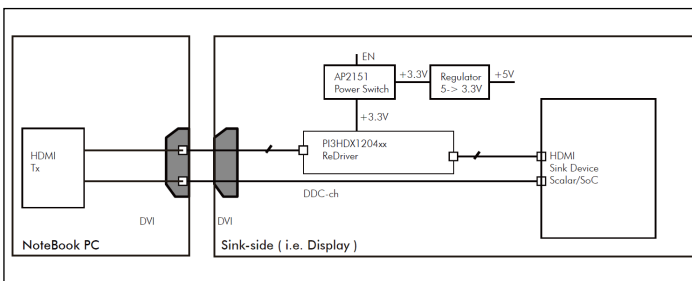


Figure 1-1 HDMI Sink-side Application

Description

PI3HDX1204E is a HDMI 2.0 Linear ReDriver with built-in Level Shifter, supporting minimal additive jitters. The linear ReDriver allows easy handling of the signal integrity issues known in the component placement and the setting parameters of Equalization and Flat Gain compensation between the Source-side and Sink-side link system.

The advantage of Linear ReDriver does not block the original source differential signals to maximize the Sink-side Receiver Digital Feedback Equalization (DFE) circuits to improve signal quality of the high-speed link. The output swing range can be set by Swing control for the power saving.

The device uses pin-strapping or I2C programming to optimize the signal quality over a variety of physical media by reducing Inter-symbol Interference (ISI) jitters.

Ordering Information

| Ordering Number | Package Code | Package Description |
|-----------------|--------------|--|
| PI3HDX1204EZLEX | ZL | 32-Contact, Very Thin Quad Flat No-Lead (TQFN) |
| PI3HDX1204EZHEX | ZH | 42-Contact, Very Thin Quad Flat No-Lead (TQFN) |

Notes:

1. No purposely added lead. Fully EU Directive 2002/95/EC (RoHS), 2011/65/EU (RoHS 2) & 2015/863/EU (RoHS 3) compliant.
2. See <https://www.diodes.com/quality/lead-free/> for more information about Diodes Incorporated's definitions of Halogen- and Antimony-free, “Green” and Lead-free.
3. Halogen- and Antimony-free “Green” products are defined as those which contain <900ppm bromine, <900ppm chlorine (<1500ppm total Br + Cl) and <1000ppm antimony compounds.
4. E = Pb-free and Green, I=Industrial
5. X suffix = Tape/Reel

ReDriver is a trademark of Diodes Incorporated.

2. General Information

2.1 Revision History

| Date | Revision | Description |
|-----------|----------|---|
| Mar 2016 | - | Pin-out (p8): FGx(x=0,1) Pin name typo fixed. |
| Apr 2016 | - | Electrical(p17): tSK_INTRA_OUT changed 5 typ, 10 max ps |
| May 2016 | - | Application(p30): More informative system EE contents added. DDC source-side pull-up changed to 10 kΩ from 2 kΩ |
| Jun 2016 | - | Mechanical (p39): EPAD outline changed |
| Oct 2016 | - | Diodes Disclaimer added |
| Aug 2017 | - | Clarified Output Swing range control in functional description. PI3HDX1204B1 limiting and PI3HDX1204E linear pin-out comparison added in generic information session |
| Dec 2017 | 1 | Updated package mechanical drawing with latest (p46). Change to whole Revision number |
| Feb 2021 | 2 | Updated Description Updated Feature Updated Part Marking Updated Part Numbers Information Updated Pin Configuration Updated Pin Description Updated Features |
| Sept 2021 | 3 | Delete PI3HDX1204D to PI3HDX1204E PDN Notice Section Updated Section Feature Updated Section 2.2 Similar Products Comparison Updated Section 6.3.4 Switching I/O Characteristics Updated Section 7.4.1 Trace Card Loss Informations Updated Figure 7.7 Frequency Response vs EQ Remove Pin-out Co-layout Comparison Remove Section 7.2 Sink-side ReDriver Application and move the image to the first page |

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3. Pin Configuration

3.1 Pin Configuration

SW[1:0] = 11
(Tied high internally)

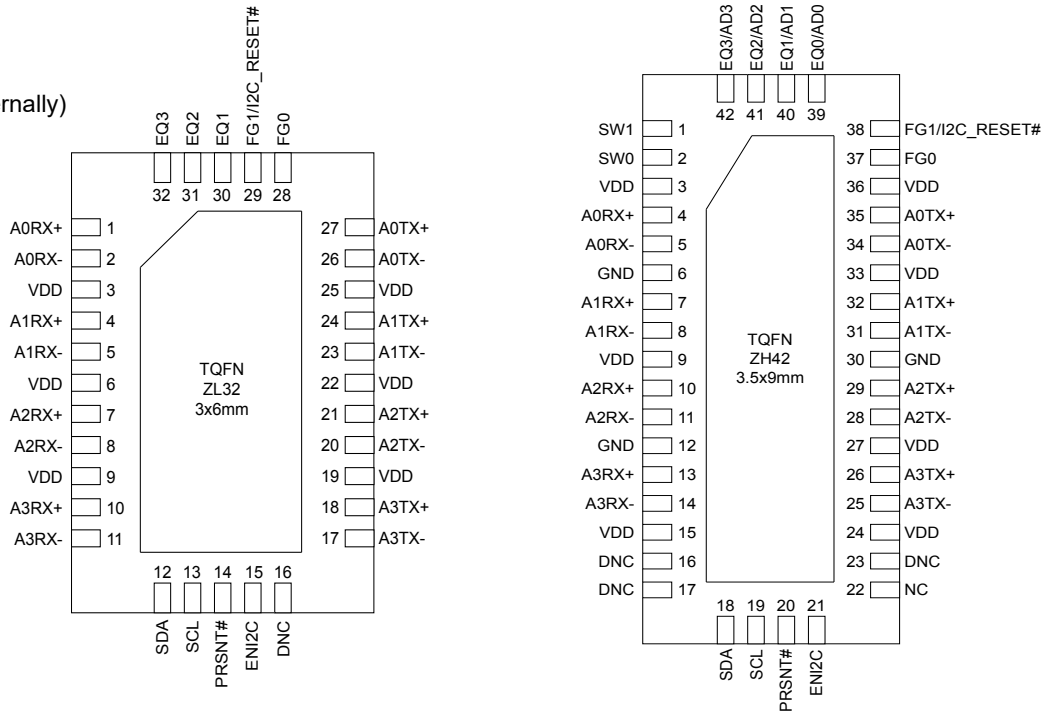


Figure 3-1 32/42-pin package pin-out

Note: In TMDs Data and Clock Differential Pairs of Input and Output, the polarity (+/- or P/N) of each pairs and high-speed data channels A[3:0] can use interchangeably. Output pins of polarity and data channel will always follow the input polarity and data channel assignment changes.

3.1 Pin Description

3.1.1 32-ZL Pin Package

| Pin # | Pin Name | Type | Description |
|------------------------|-----------------|------|---|
| Data Signals | | | |
| 1, 2 | A0RX+ A0RX- | I | TMDS differential positive/negative input for Channel A0, with internal 50Ω Pull-Up and ~200kΩ Pull-Up otherwise. |
| 27, 26 | A0TX+ A0TX- | O | TMDS differential positive/negative outputs for Channel A0, with internal 50Ω Pull-Up and ~2kΩ Pull-Up otherwise. |
| 4, 5 | A1RX+ A1RX- | I | TMDS differential positive/negative inputs for Channel A1, with internal 50Ω Pull-Up and ~200kΩ Pull-Up otherwise. |
| 24, 23 | A1TX+ A1TX- | O | TMDS differential positive/negative outputs for Channel A1, with internal 50Ω Pull-Up and ~2kΩ Pull-Up otherwise. |
| 7, 8 | A2RX+ A2RX- | I | TMDS differential positive/negative inputs for Channel A2, with internal 50Ω Pull-Up and ~200kΩ Pull-Up otherwise. |
| 21, 20 | A2TX+ A2TX- | O | TMDS differential positive/negative outputs for Channel A2, with internal 50Ω Pull-Up and ~2kΩ Pull-Up otherwise. |
| 10, 11 | A3RX+ A3RX- | I | TMDS differential positive/negative inputs for Channel A3, with internal 50Ω Pull-Up and ~200kΩ Pull-Up otherwise. |
| 18, 17 | A3TX+ A3TX- | O | TMDS differential positive/negative outputs for Channel A3, with internal 50Ω Pull-Up and ~2kΩ Pull-Up otherwise. |
| Control Signals | | | |
| 13 | SCL | I/P | I ² C Serial Clock line |
| 12 | SDA | I/O | I ² C Serial Data line |
| 14 | PRSNT# | I | Cable Present Detect input. This pin has internal 100kΩ pull-up. The pin is active when both PIN mode (ENI2C = LOW) and I2C mode (ENI2C = HIGH). When High, a cable is not present, and the device is put in lower power mode. When Low, the device is enabled and in normal operation. |
| 15 | ENI2C | I | I2C Enable pin. When LOW, each channel is programmed by the external pin voltage. When HIGH, each channel is programmed by the data stored in the I2C bus. |
| 32, 31, 30 | EQ[3:1] | I | EQ Control pin. Inputs with internal 100kΩ pull-up. This pins set the amount of Equalizer Boost in all channels when ENI2C is low. |
| | AD[3:1] | I | Address bits control pins for I2C programming with internal 100kΩ pullup. |
| 29 | FG1/I2C_ RESET# | I | Shared pin for Gain Control bit-1 and I2C Reset pin. Inputs with internal 100kΩ pullup resistor. (1) Sets the output flat gain level bit-1 on all channels when ENI2C is Low. (2) I2C Reset pin. Active Low to reset the registers to default state. |

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| Pin # | Pin Name | Type | Description |
|---------------------|----------|------|--|
| 28 | FG0 | I | Flat Gain control bit-0 pin. Inputs with internal 100kΩ pull up resistor. Sets the output flat gain level on all channels when ENI2C is low. |
| Power Pins | | | |
| 3, 6, 9, 19, 22, 25 | VDD | PWR | 3.3V Power supply pins |
| Center Pad | GND | GND | Exposed Ground pad. |
| 16 | DNC | | Do Not Connect |

3.1.2 42-ZH Pin Package

| Pin # | Pin Name | Type | Description |
|------------------------|-----------------|------|---|
| Data Signals | | | |
| 4, 5 | A0RX+ A0RX- | I | TMDS differential positive/negative input for Channel A0, with internal 50Ω Pull-Up and ~200kΩ Pull-Up otherwise. |
| 35, 34 | A0TX+ A0TX- | O | TMDS differential positive/negative outputs for Channel A0, with internal 50Ω Pull-Up and ~2kΩ Pull-Up otherwise. |
| 7, 8 | A1RX+ A1RX- | I | TMDS differential positive/negative inputs for Channel A1, with internal 50Ω Pull-Up and ~200kΩ Pull-Up otherwise. |
| 32, 31 | A1TX+ A1TX- | O | TMDS differential positive/negative outputs for Channel A1, with internal 50Ω Pull-Up and ~2kΩ Pull-Up otherwise. |
| 10, 11 | A2RX+ A2RX- | I | TMDS differential positive/negative inputs for Channel A2, with internal 50Ω Pull-Up and ~200kΩ Pull-Up otherwise. |
| 29, 28 | A2TX+ A2TX- | O | TMDS differential positive/negative outputs for Channel A2, with internal 50Ω Pull-Up and ~2kΩ Pull-Up otherwise. |
| 13, 14 | A3RX+ A3RX- | I | TMDS differential positive/negative inputs for Channel A3, with internal 50Ω Pull-Up and ~200kΩ Pull-Up otherwise. |
| 26, 25 | A3TX+ A3TX- | O | TMDS differential positive/negative outputs for Channel A3, with internal 50Ω Pull-Up and ~2kΩ Pull-Up otherwise. |
| Control Signals | | | |
| 19 | SCL | I | I ² C Serial Clock line |
| 18 | SDA | I/O | I ² C Serial Data line |
| 20 | PRSENT# | I | Cable Present Detect input. This pin has internal 100kΩ pull-up. The pin is active when both PIN mode (ENI2C = LOW) and I2C mode (ENI2C = HIGH). When High, a cable is not present, and the device is put in lower power mode. When Low, the device is enabled and in normal operation. |
| 21 | ENI2C | I | I2C Enable pin. When LOW, each channel is programmed by the external pin voltage. When HIGH, each channel is programmed by the data stored in the I2C bus. |
| 39, 40, 41, 42 | EQ[3:1] | I | EQ Control pin. Inputs with internal 100kΩ pull-up. This pins set the amount of Equalizer Boost in all channels when ENI2C is low. |
| | AD[3:1] | I | Address bits control pins for I2C programming with internal 100kΩ pullup. |
| 1, 2 | SW[1:0] | I | Output Swing control pins. Inputs with internal 100kΩ pull-up. This pin sets the output Voltage Level in all channel when ENI2C is LOW. |
| 38 | FG1/I2C_ RESET# | I | Shared pin for Gain Control bit-1 and I2C Reset pin. Inputs with internal 100kΩ pullup resistor. (1) Sets the output flat gain level bit-1 all channels when ENI2C is Low. (2) I2C Reset pin. Active Low to reset the registers to default state. |
| 37 | FG0 | I | Flat Gain control bit-0 pin. Inputs with internal 100kΩ pull up resistor. Sets the output flat gain level on all channels when ENI2C is low. |

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| Pin # | Pin Name | Type | Description |
|--------------------------|----------|------|------------------------|
| 22 | NC | NC | No Connect |
| Power Pins | | | |
| 3, 9, 15, 24, 27, 33, 36 | VDD | PWR | 3.3V Power supply pins |
| 6, 12, 30, Center Pad | GND | GND | Exposed Ground pad. |
| 16, 17, 23 | DNC | | Do Not Connect |

4. Functional Description

4.1 Functional Block

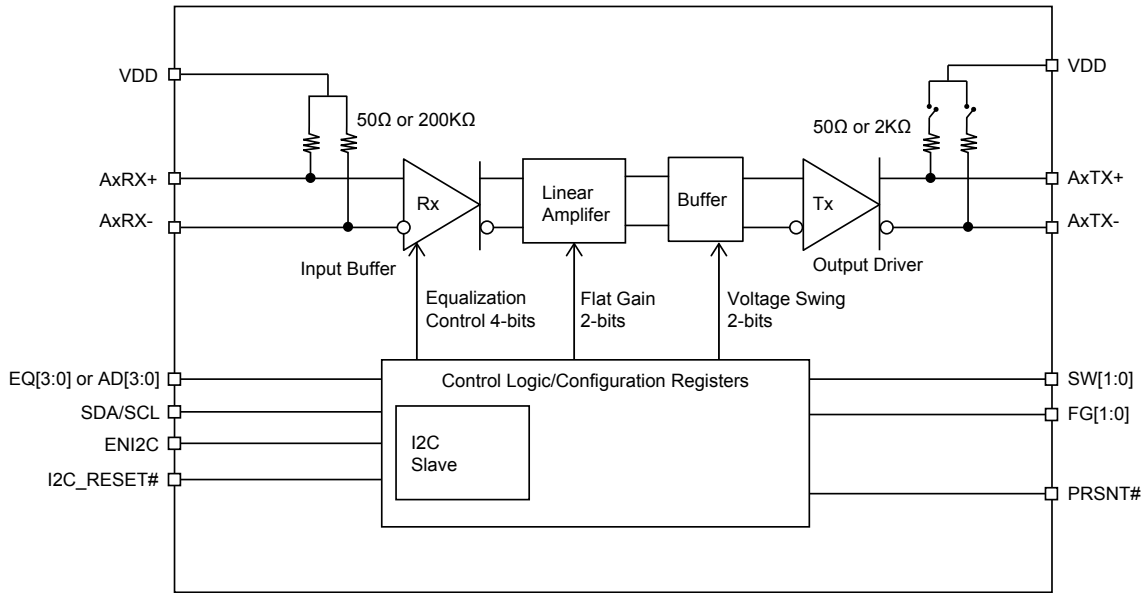


Figure 4-1 Functional Block Diagram

4.2 Function Description

4.2.1 Pin Strap or I2C Control

Pin Strap or I2C mode is enabled thru ENI2C pin. When ENI2C pin is LOW, the chip operates in Pin Control Mode. In Pin control mode, for 42 pin package EQ[3:0] pins control the 16 equalizer settings for all channels (see table) from 3.6dB for 0000 setting to 8.9dB for 1111 setting. For 32 pin package, there are 8 settings from 4dB for 000 to 8.9dB for 111. FG[1:0] controls the 4 output Flat Gain settings for all channels (see table) from -3.5dB to 2.5dB. SW[1:0] control the 4 output voltage levels (see table) from 1100mV to 1400mV. When ENI2C pin is HIGH, the chip operates in I2C mode. In this mode, EQ[2:0], FG[1:0] and SW1 powerup values are derived from the corresponding input pins. Later thru I2C programming, those values can be changed.

4.2.2 Power-Down/Enable

When PRSNT# is set to "1", device enter to the power-down mode. When Input 200kΩ and Output High Impedance (HIZ) termination resistors set, each individual channels Ax(x=0,1,2,3) can program the I2C register.

4.2.3 Input Equalization Setting

The EQx(x=0,1,2,3) pins are the pin-strap option for each Ax(x=0,1,2,3) channels. It can also be programmable by the I2C mode.

Table 4-1. Equalization Setting for 42-pin

| EQ3 | EQ2 | EQ1 | EQ0 | 6Gbps Input (dB) |
|-----|-----|-----|-----|------------------|
| 0 | 0 | 0 | 0 | 3.6 |
| 0 | 0 | 0 | 1 | 4.0 |
| 0 | 0 | 1 | 0 | 4.4 |
| 0 | 0 | 1 | 1 | 4.7 |
| 0 | 1 | 0 | 0 | 5.1 |
| 0 | 1 | 0 | 1 | 5.5 |
| 0 | 1 | 1 | 0 | 5.9 |
| 0 | 1 | 1 | 1 | 6.2 |
| 1 | 0 | 0 | 0 | 6.6 |
| 1 | 0 | 0 | 1 | 6.9 |
| 1 | 0 | 1 | 0 | 7.3 |
| 1 | 0 | 1 | 1 | 7.6 |
| 1 | 1 | 0 | 0 | 8.0 |
| 1 | 1 | 0 | 1 | 8.2 |
| 1 | 1 | 1 | 0 | 8.6 |
| 1 | 1 | 1 | 1 | 8.9 |

Table 4-2. Equalization Setting for 32-pin

| EQ3 | EQ2 | EQ1 | 6Gbps Input (dB) | Notes |
|-----|-----|-----|------------------|--|
| 0 | 0 | 0 | 4.0 | (1) EQ0 pin always tied to "1" internally in 32-pin package. |
| 0 | 0 | 1 | 4.7 | |
| 0 | 1 | 0 | 5.5 | |
| 0 | 1 | 1 | 6.2 | |
| 1 | 0 | 0 | 6.9 | |
| 1 | 0 | 1 | 7.6 | |
| 1 | 1 | 0 | 8.2 | |
| 1 | 1 | 1 | 8.9 | |

4.2.4 Output -1 dB Compression Swing setting

SW_x(x=0,1) affects the linearity of the output when input amplitude changes.

Table 4-3. SW[1:0] Output Swing Setting

| SW1 | SW0 | Voltage Swing mV _{pp} @100MHz | Voltage Swing mV _{pp} @ 6Gbps | Notes |
|-----|-----|--|--|--|
| 0 | 0 | 920 | 1100 | |
| 0 | 1 | 1040 | 1200 | |
| 1 | 0 | 1280 | 1300 | |
| 1 | 1 | 1370 | 1400 | Default Setting. Internally 100kΩ pull-up. |

Note: (1) SW[1:0]=11 setting support by I2C programming in 32-pin package

4.2.5 Flat Gain Setting

FG_x(x=0,1) two pins are the selection 2 bits for the DC Flat Gain value.

Table 4-4. Flat Gain FG[1:0] Control

| FG1 | FG0 | Gain (dB) |
|-----|-----|-----------|
| 0 | 0 | -3.5 |
| 0 | 1 | -1.5 |
| 1 | 0 | +0.5 |
| 1 | 1 | +2.5 |

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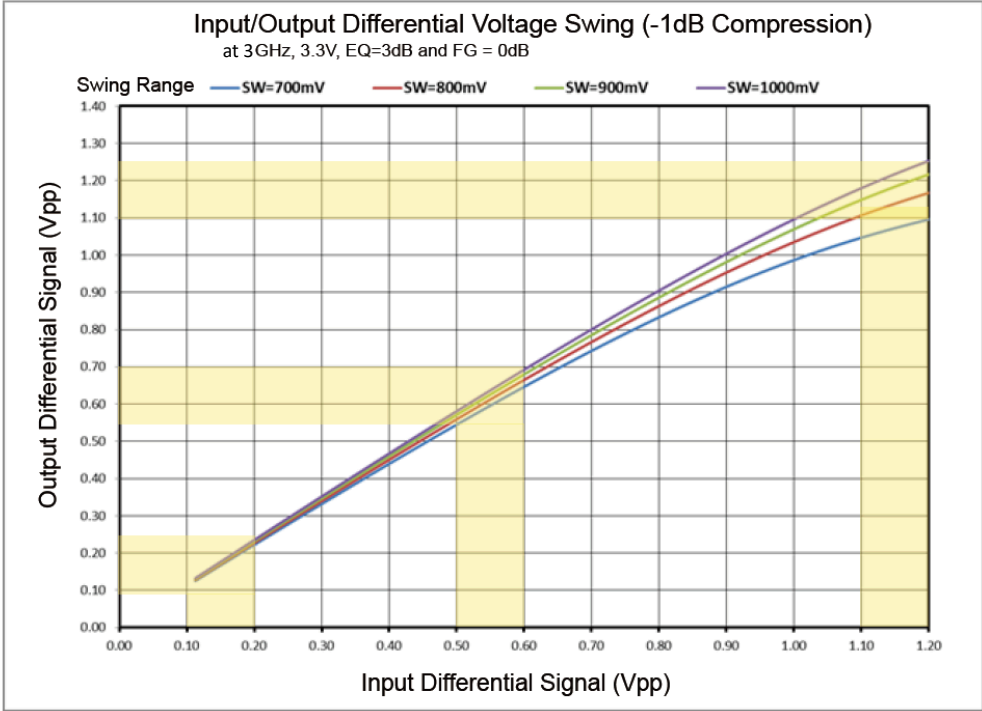


Figure 4-2 Example of Output voltage swing with different SW setting

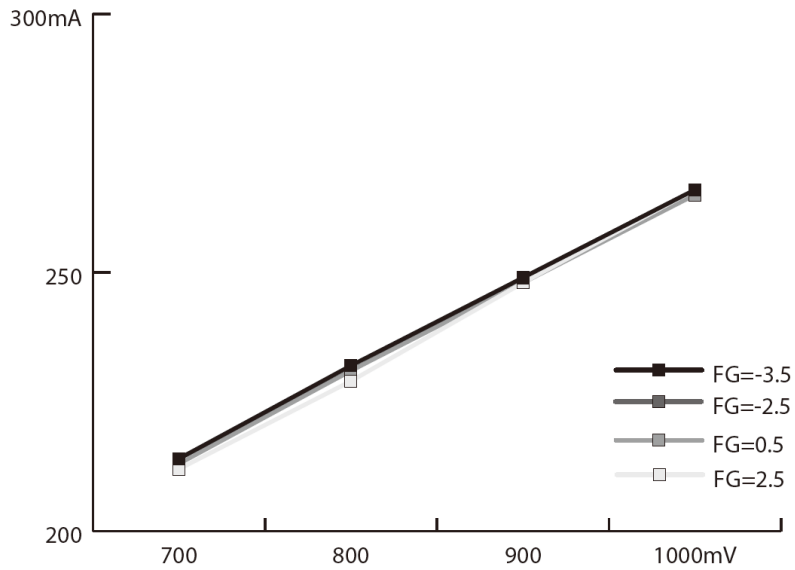


Figure 4-3 Power dissipation mA vs. SW[1:0] setting

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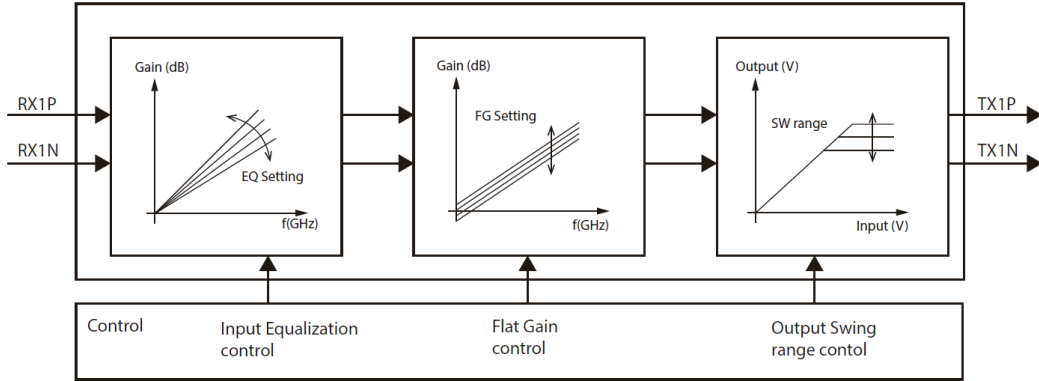


Figure 4-4 Illustration of EQ, Gain and Swing setting

5. I2C Programming

5.1 Programming Registers

5.1.1 I2C address

| A6 | A5 | A4 | A3 | A2 | A1 | A0 | R/W |
|----|----|----|-----|-----|-----|-----|----------|
| 1 | 1 | 1 | AD3 | AD2 | AD1 | AD0 | 1=R, 0=W |

Note: (1) Address A0 is always "1" tied high for 32-pin package.

5.1.2 Configuration Registers

| BYTE 0 | | | | | | |
|--------|------|--------------------|--------------------------|------------------|----------------|--|
| Bit | Type | Power up condition | Description | Control Affected | Comment | |
| 7:0 | R | | Reserved | | | |
| BYTE 1 | | | | | | |
| Bit | Type | Power up condition | Description | Control Affected | Comment | |
| 7:0 | R | | Reserved | | | |
| BYTE 2 | | | | | | |
| Bit | Type | Power up condition | Description | Control Affected | Comment | |
| 7 | R/W | 0 | | A3 Power down | 1 = Power down | |
| 6 | R/W | 0 | | A2 Power down | | |
| 5 | R/W | 0 | | A1 Power down | | |
| 4 | R/W | 0 | | A0 Power down | | |
| 3 | R/W | 0 | | Reserved | | |
| 2 | R/W | 0 | | Reserved | | |
| 1 | R/W | 0 | | Reserved | | |
| 0 | R/W | 0 | | Reserved | | |
| BYTE 3 | | | | | | |
| Bit | Type | Power up condition | Description | Control Affected | Comment | |
| 7 | R/W | 0 | Channel A0 configuration | EQ3 | Equalizer | |
| 6 | R/W | 0 | | EQ2 | | |
| 5 | R/W | 0 | | EQ1 | | |
| 4 | R/W | 0 | | EQ0 | | |
| 3 | R/W | 0 | | FG1 | Flat gain | |
| 2 | R/W | 0 | | FG0 | | |
| 1 | R/W | 0 | | SW1 | Swing | |
| 0 | R/W | 0 | | SW0 | | |

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| BYTE 4 | | | | | |
|---------------|------|--------------------|--------------------------|------------------|-----------|
| Bit | Type | Power up condition | Description | Control Affected | Comment |
| 7 | R/W | 0 | Channel A1 configuration | EQ3 | Equalizer |
| 6 | R/W | 0 | | EQ2 | |
| 5 | R/W | 0 | | EQ1 | |
| 4 | R/W | 0 | | EQ0 | |
| 3 | R/W | 0 | | FG1 | Flat gain |
| 2 | R/W | 0 | | FG0 | |
| 1 | R/W | 0 | | SW1 | Swing |
| 0 | R/W | 0 | | SW0 | |

| BYTE 5 | | | | | |
|---------------|------|--------------------|--------------------------|------------------|-----------|
| Bit | Type | Power up condition | Description | Control Affected | Comment |
| 7 | R/W | 0 | Channel A2 configuration | EQ3 | Equalizer |
| 6 | R/W | 0 | | EQ2 | |
| 5 | R/W | 0 | | EQ1 | |
| 4 | R/W | 0 | | EQ0 | |
| 3 | R/W | 0 | | FG1 | Flat gain |
| 2 | R/W | 0 | | FG0 | |
| 1 | R/W | 0 | | SW1 | Swing |
| 0 | R/W | 0 | | SW0 | |

| BYTE 6 | | | | | |
|---------------|------|--------------------|--------------------------|------------------|-----------|
| Bit | Type | Power up condition | Description | Control Affected | Comment |
| 7 | R/W | 0 | Channel A3 configuration | EQ3 | Equalizer |
| 6 | R/W | 0 | | EQ2 | |
| 5 | R/W | 0 | | EQ1 | |
| 4 | R/W | 0 | | EQ0 | |
| 3 | R/W | 0 | | FG1 | Flat gain |
| 2 | R/W | 0 | | FG0 | |
| 1 | R/W | 0 | | SW1 | Swing |
| 0 | R/W | 0 | | SW0 | |

| BYTE 7 | | | | | |
|---------------|------|--------------------|-------------|------------------|---------|
| Bit | Type | Power up condition | Description | Control Affected | Comment |
| 7:0 | R/W | | Reserved | | |

| BYTE 8-15 | | | | | |
|--------------------------|------|--------------------|-------------|------------------|---------|
| Bit | Type | Power up condition | Description | Control Affected | Comment |
| Power up condition : "0" | | | | | |

5.2 I²C Operation

The integrated I2C interface operates as a slave device mode. Standard I2C mode (100 Kbps) is supported with 7-bit addressing and data byte format 8-bit.

The device supports Read/Write. The bytes must be accessed in sequential order from the lowest to the highest byte with the ability to stop after any complete byte has been transferred. Address bits A3 to A0 are programmable to support multiple chips environment.

The Data is loaded until a Stop sequence is issued.

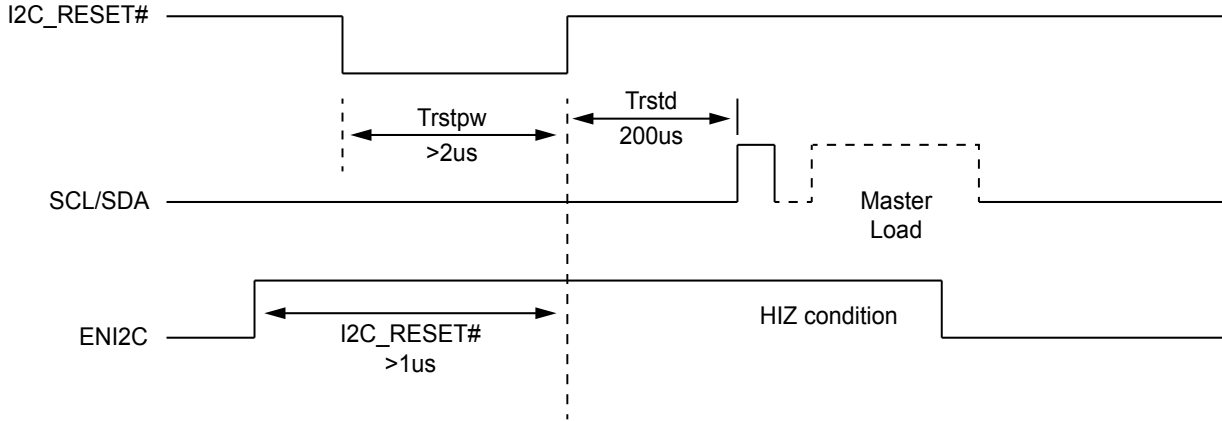


Figure 5-1 I2C Reset, Enable and SCL/SDA Timing Diagram

6. Electrical Specification

6.1 Absolute Maximum Ratings

| | |
|---|--------------------------|
| Supply Voltage to Ground Potential..... | -0.5V to +4.6V |
| DC SIG Voltage..... | -0.5V to $V_{DD} + 0.5V$ |
| Output Current..... | -25mA to +25mA |
| Power Dissipation Continuous..... | 2.1W |
| ESD, HBM..... | -2kV to +2kV |
| Storage Temperature..... | -65°C to +150°C |

Note
 (1) Stresses greater than those listed under MAXIMUM RATINGS may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect reliability.

6.2 Recommended Operation Conditions

| Parameter | Min. | Typ. | Max | Units |
|--|------|------|-----|-------|
| Power supply voltage (VDD to GND) ⁽¹⁾ | 3.0 | 3.3 | 3.6 | V |
| I2C (SDA, SCL) | | | 3.6 | V |
| Supply Noise Tolerance up to 25 MHz ⁽²⁾ | | | 100 | mVp-p |
| Ambient Temperature | -40 | 25 | 85 | °C |

Note
 (1) Typical parameters are measured at $V_{DD} = 3.3 \pm 0.3V$, $T_A = 25^\circ C$. They are for the reference purposes, and are not production-tested
 (2) Allow supply noise (mVp-p sine wave) under typical condition

6.3 Electrical Characteristics

Over recommend operating supply and temperature range unless otherwise specified.

6.3.1 LVCMOS DC Specifications

| Symbol | Parameter | Conditions | Min. | Typ. | Max | Unit |
|-----------|-------------------------------------|------------|------------------|------|------------------|------|
| V_{IH} | DC input logic high | | $V_{DD}/2 + 0.7$ | | $V_{DD} + 0.3$ | V |
| V_{IL} | DC input logic low | | -0.3 | | $V_{DD}/2 - 0.7$ | V |
| V_{OH} | At $I_{OH} = -200\mu A$ | | $V_{DD} + 0.2$ | | | V |
| V_{OL} | At $I_{OL} = -200\mu A$ | | | | 0.2 | V |
| V_{hys} | Hysteresis of Schmitt trigger input | | 0.8 | | | V |

6.3.2 Power Dissipation

| Symbol | Parameter | Conditions | Min. | Typ. | Max. | Units |
|-----------|--------------------------|---------------------------------|------|------|------|-------|
| I_{DD} | Supply current | PRSNT#=0, SW=1000mVdiff, FG=2.5 | | 265 | 290 | mA |
| | | PRSNT#=0, SW=900mVdiff, FG=2.5 | | 240 | 290 | mA |
| | | PRSNT#=0, SW=800mVdiff, FG=2.5 | | 233 | 290 | mA |
| I_{DDQ} | Quiescent Supply Current | PEN=0, TMDS Output Disable | | 2.0 | 4.2 | mA |

6.3.3 Package Power Ratings

| Package | Theta Ja(still air) (°C/W) | Theta Jc (°C/W) | Max. Power Dissipation Rating (Ta ≤ 70°) |
|--------------------|----------------------------|-----------------|--|
| 32-pin TQFN (ZL32) | 37.05 | 11.3 | 1.48W |
| 42-pin TQFN (ZH42) | 33.69 | 15.17 | 1.63W |

6.3.4 Switching I/O Characteristics

| Symbol | Parameter | Conditions | Min. | Typ. | Max. | Units |
|---------------------------|---|--|------|------|------|-------------------|
| V _{RX-DIFFP-P} | Peak to peak differential input voltage | | | 200 | | mV |
| T _R | Rise Time | Input signal with 30ps rise time, 20% to 80% | | 31 | | ps |
| T _F | Falling Time | Input signal with 30ps rise time, 20% to 80% | | 31 | | ps |
| T _{PLH} | Low-to-High Propagation Delay | | | 65 | | ps |
| T _{PHL} | High-to-Low Propagation Delay | | | 65 | | ps |
| T _{SK_IN-TRA_IN} | Input Intra-pair Differential Skew tolerance | | | | 0.15 | IU |
| T _{SK_INTRA_OUT} | Output Intra-pair Differential Skew | | | 5 | 10 | ps |
| T _{SK_INTER_OUT} | Output Inter-pair Differential Skew | | | 8 | | ps |
| R _J | Add-in Random Jitter | at 6Gbps | | 0.57 | | RMS ps |
| D _J | Add-in Deterministic Jitter | at 6Gbps | | 6.57 | | ps |
| T _{SX} | Select to Switch Output | | | | 10 | ns |
| S ₂₂ | Output return loss | 10Mhz to 3GHz differential | | -13 | | dB |
| | | 10Mhz to 3GHz common mode | | -8 | | |
| R _{IN} | DC single-ended input impedance | | | 50 | | Ω |
| | DC Differential Input Impedance | | | 100 | | |
| R _{OUT} | DC single-ended output impedance | | | 50 | | Ω |
| | DC Differential output Impedance | | | 100 | | |
| Z _{RX-HIZ} | DC input CM input impedance during reset or power down | | | 200 | | kΩ |
| V _{RX-DIFFPP} | Differential Input Peak-to-peak Voltage | Operational | | | 1.4 | V _{ppd} |
| V _{CMNOISE} | Input source common-mode noise | DC – 200MHz | | | 150 | mV _{ppd} |
| TTX-IDLE-SET-TOIDLE | Max time to electrical idle after sending an EIOS | | | 4 | 8 | ns |
| TTX-IDLETO-DIFFDATA | Max time to valid differential signal after leaving electrical idle | | | 4 | 8 | ns |

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| Symbol | Parameter | Conditions | Min. | Typ. | Max. | Units |
|---------------------------|--|--|------|------------------------------|------|-------------------|
| T _{PD} | Latency | From input to output | | 0.5 | | ns |
| G _P | Peaking gain (Compensation at 6Gbps, relative to 100MHz, 100mVp-p sine wave input) | EQ<3:0> = 1111 | | 8.9 | | dB |
| | | EQ<3:0> = 1000 | | 6.6 | | |
| | | EQ<3:0> = 0000 | | 3.6 | | |
| | | Variation around typical | -3 | | +3 | dB |
| G _F | Flat gain (100MHz, EQ<3:0> = 1000, SW<1:0> = 10) | FG<1:0> = 11 | | -3.5 | | dB |
| | | FG<1:0> = 10 | | -1.5 | | |
| | | FG<1:0> = 01 | | 0.5 | | |
| | | FG<1:0> = 00 | | 2.5 | | |
| | | Variation around typical | -3 | | +3 | dB |
| V _{1dB_100M} | -1dB compression point of output swing (at 100MHz) | SW<1:0> = 11 SW<1:0> = 10 SW<1:0> = 01 SW<1:0> = 00 | | 1400 1300 1200 1100 | | mVppd |
| V _{1dB_6G} | -1dB compression point of output swing (at 6 Gbps) | SW<1:0> = 11 SW<1:0> = 10 SW<1:0> = 01 SW<1:0> = 00 | | 1300 1200 1100 1000 | | mVppd |
| V _{Coup} | Channel isolation | 100MHz to 3GHz | | -40 | | dB |
| V _{noise_input} | Input-referred noise ⁽²⁾ | 100MHz to 3GHz, FG<1:0> = 11, EQ<3:0> = 0000 | | 0.5 | | mV _{RMS} |
| | | 100MHz to 3GHz, FG<1:0> = 11, EQ<3:0> = 1010 | | 0.4 | | |
| V _{noise_output} | Output-referred noise ⁽²⁾ | 100MHz to 3GHz, FG<1:0> = 11, EQ<3:0> = 0000 | | 0.7 | | mV _{RMS} |
| | | 100MHz to 3GHz, FG<1:0> = 11, EQ<3:0> = 1010 | | 0.8 | 1.6 | |

Note:
 (1) Measured using a vector-network analyzer (VNA) with -15dBm power level applied to the adjacent input. The VNA detects the signal at the output of the victim channel. All other inputs and outputs are terminated with 50Ω.
 (2) Guaranteed by design.

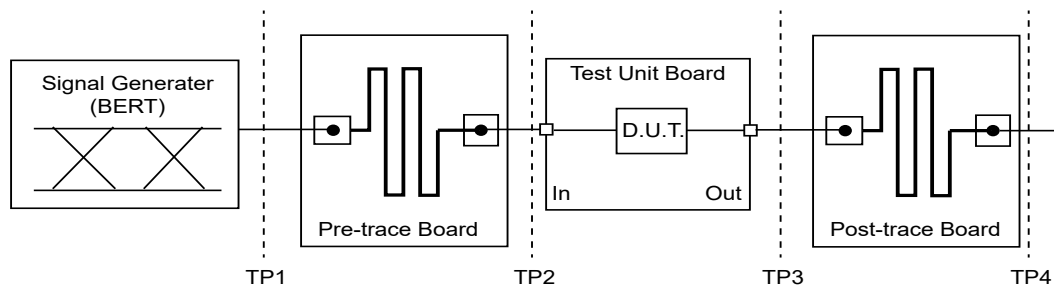


Figure 6-1 Electrical Parameter Test Setup

PI3HDX1204E

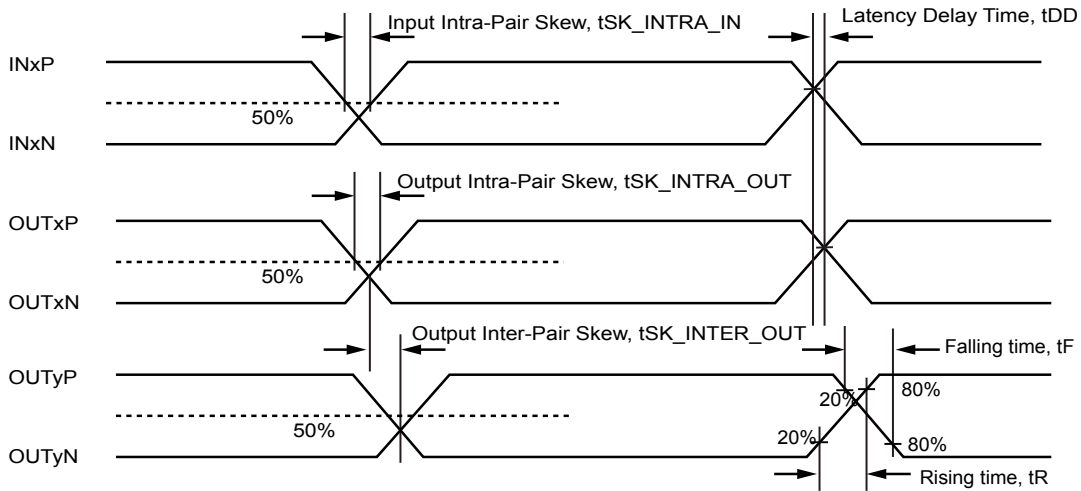
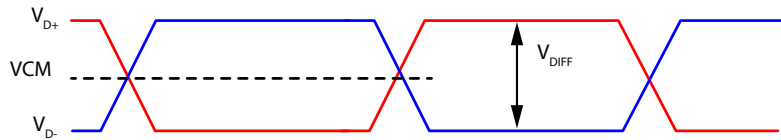
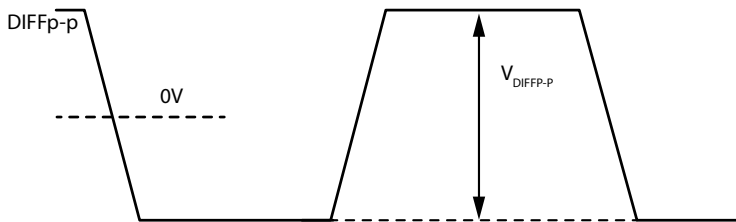


Figure 6-2 Intra and Inter-pair Differential Skew Definition

Common Mode Voltage
 $V_{CM} = (|VD+ + VD-| / 2)$
 $V_{CMP} = (\max |VD+ + VD-| / 2)$



V_{D+} + -V_{D-}



Symmetric Differential Swing
 $V_{DIFFP-P} = (2 * \max |V_{D+} - V_{D-}|)$

Asymmetric Differential Swing
 $V_{DIFFP-P} = (\max |V_{D+} - V_{D-}| \{V_{D+} > V_{D-}\} + \max |V_{D+} - V_{D-}| \{V_{D+} < V_{D-}\})$

Figure 6-3 Definition of Peak-to-peak Differential Voltage

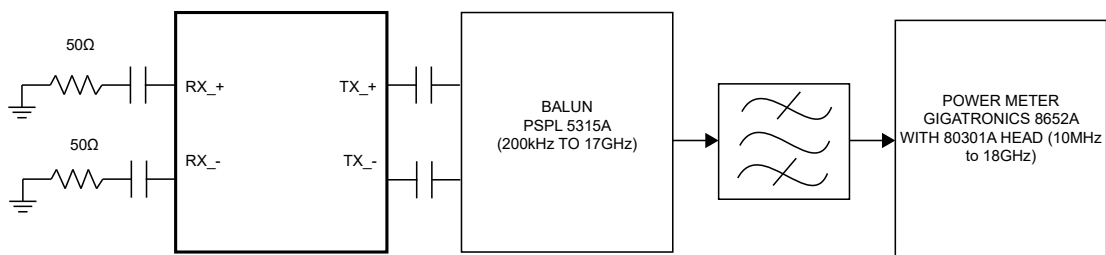


Figure 6-4 Noise Test Configuration

PI3HDX1204E

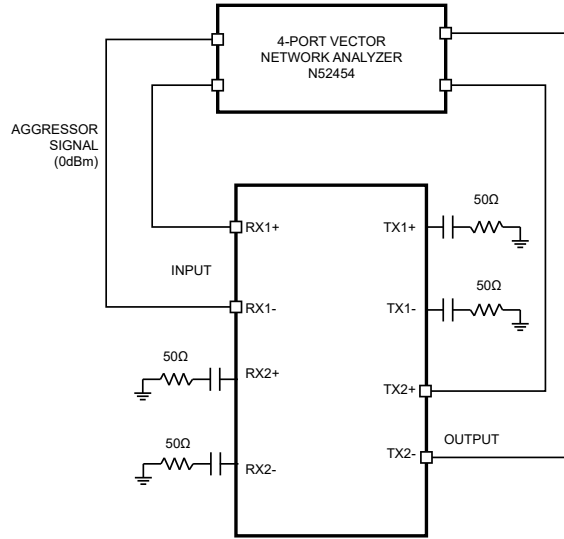


Figure 6-5 Channel-isolation Test Configuration

6.4 I2C Bus

| Symbol | Parameter | Conditions | Min. | Typ. | Max | Units |
|-----------------------|--|--------------------------|------------------|------|------------------|-------|
| VDD | Nominal Bus Voltage | | 3.0 | | 3.6 | V |
| Freq | Bus Operation Frequency | | | | 400 | kHz |
| V _{IH} | DC input logic high | | $V_{DD}/2 + 0.7$ | | $V_{DD} + 0.3$ | V |
| V _{IL} | DC input logic low | | -0.3 | | $V_{DD}/2 - 0.7$ | V |
| V _{OL} | DC output logic low | I _{OL} = 3mA | | | 0.4 | V |
| I _{pullup} | Current Through Pull-Up Resistor or Current Source | High Power specification | 3.0 | | 3.6 | mA |
| I _{leak-bus} | Input leakage per bus segment | | -200 | | 200 | uA |
| I _{leak-pin} | Input leakage per device pin | | | -15 | | uA |
| CI | Capacitance for SDA/SCL | | | | 10 | pF |
| t _{BUF} | Bus Free Time Between Stop and Start condition | | 1.3 | | | us |
| t _{HD:STA} | Hold time after (Repeated) Start condition. After this period, the first clock is generated. | At pull-up, Max | 0.6 | | | us |
| TSU:STA | Repeated start condition setup time | | 0.6 | | | us |
| TSU:STO | Stop condition setup time | | 0.6 | | | us |
| THD:DAT | Data hold time | | 0 | | | ns |
| TSU:DAT | Data setup time | | 100 | | | ns |
| t _{LOW} | Clock low period | | 1.3 | | | us |
| t _{HIGH} | Clock high period | | 0.6 | | 50 | us |
| t _F | Clock/Data fall time | | | | 300 | ns |
| t _R | Clock/Data rise time | | | | 300 | ns |
| t _{POR} | Time in which a device must be operation after power-on reset | | | | 500 | ms |

Note:

- (1) Recommended maximum capacitance load per bus segment is 400pF.
- (2) Compliant to I2C physical layer specification.
- (3) Ensured by Design. Parameter not tested in production.

PI3HDX1204E

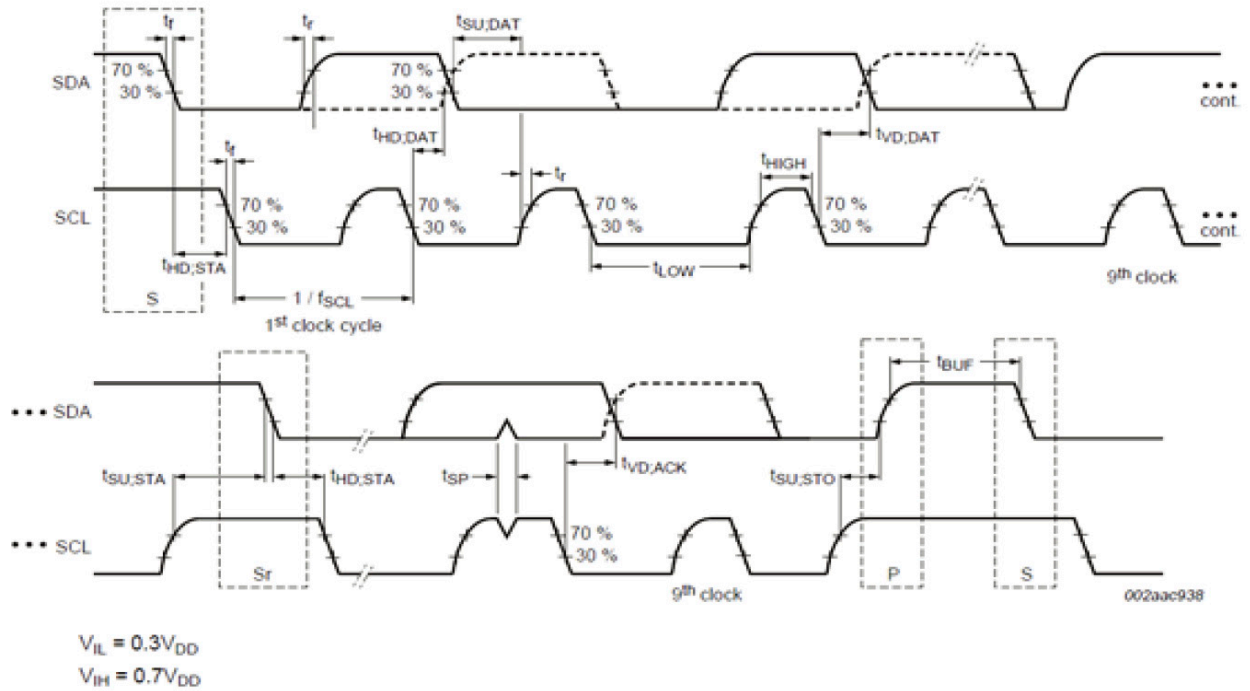
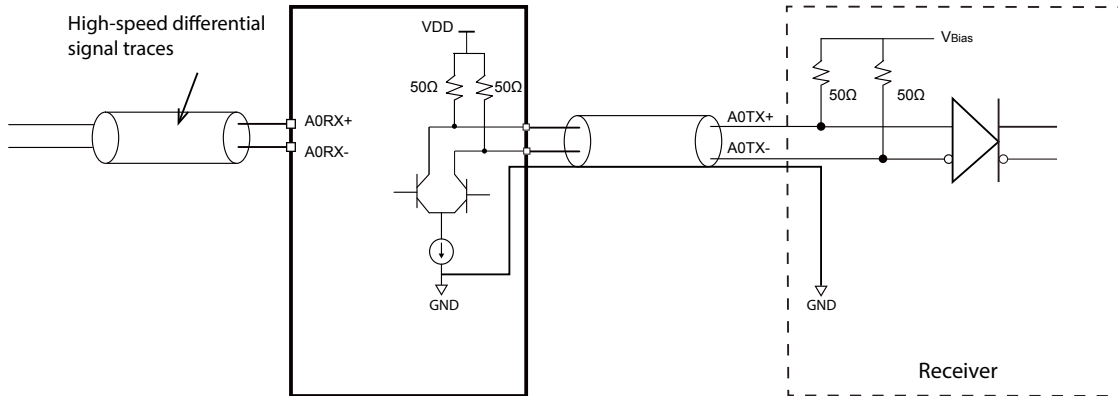


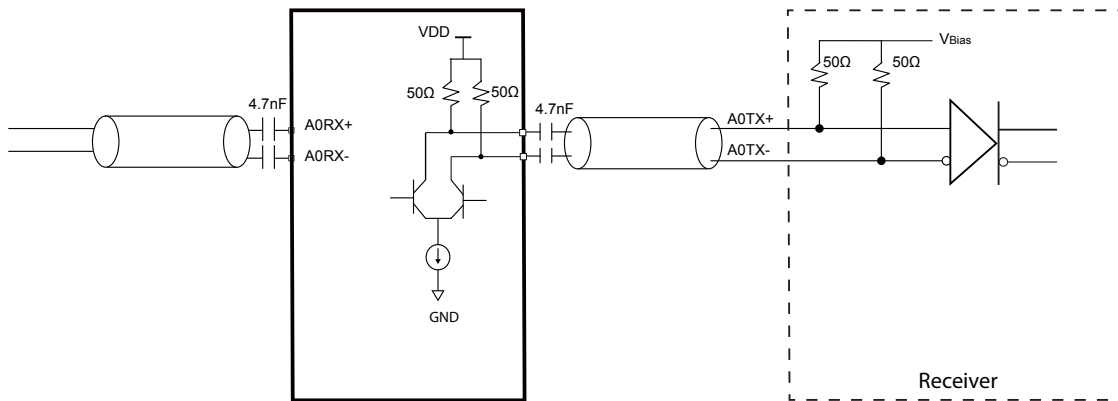
Figure 6-6 I2C Timing Definition

7. Applications

7.1 DC/AC-coupled Application



DC-Coupled Differential Signaling Application Circuits



AC-Coupled Differential Signaling Application Circuits

Figure 7-1 DC/AC-coupled Application Diagram

PI3HDX1204E

7.2 Channels/Polarity Swap

Linear Redriver does not have built-in internal channel/polarity switch. Transmitter can send swapped polarity signal to the Redriver.

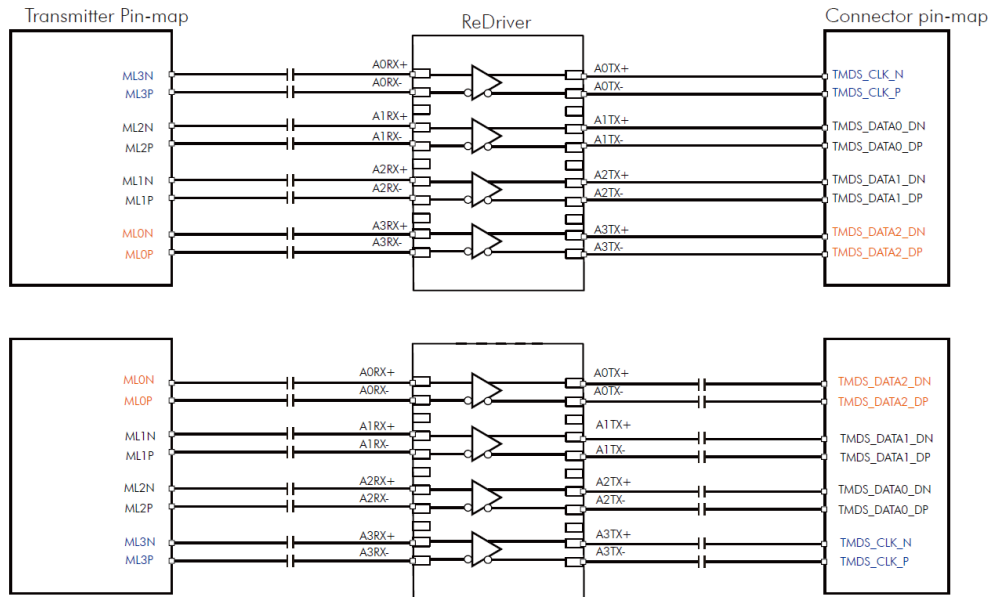


Figure 7-2 Polarity Swap Connection

7.3 Output Eye Diagram

7.3.1 Trace Card Loss Informations

| Frequency | 3 GHz | Units |
|---------------------|--------|-------|
| 6 inch Input Trace | -1.43 | dB |
| 12 inch Input Trace | -6.1 | dB |
| 18 inch Input Trace | -8.34 | dB |
| 30 inch Input Trace | -10.14 | dB |
| 36 inch Input Trace | -12.13 | dB |
| 48 inch Input Trace | -16.42 | dB |

Table 7-1. Characterization Trace Card dB Loss Information

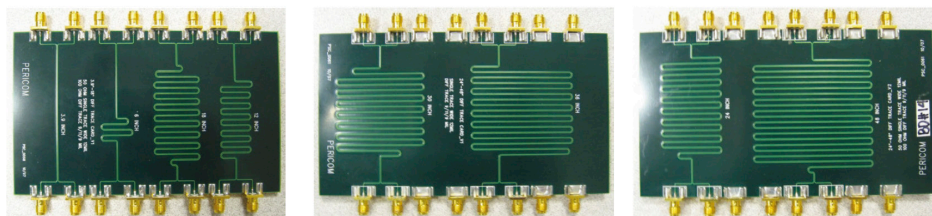


Figure 7-3 Trace Board Photo

7.3.2 Output Eye Diagram Measurement

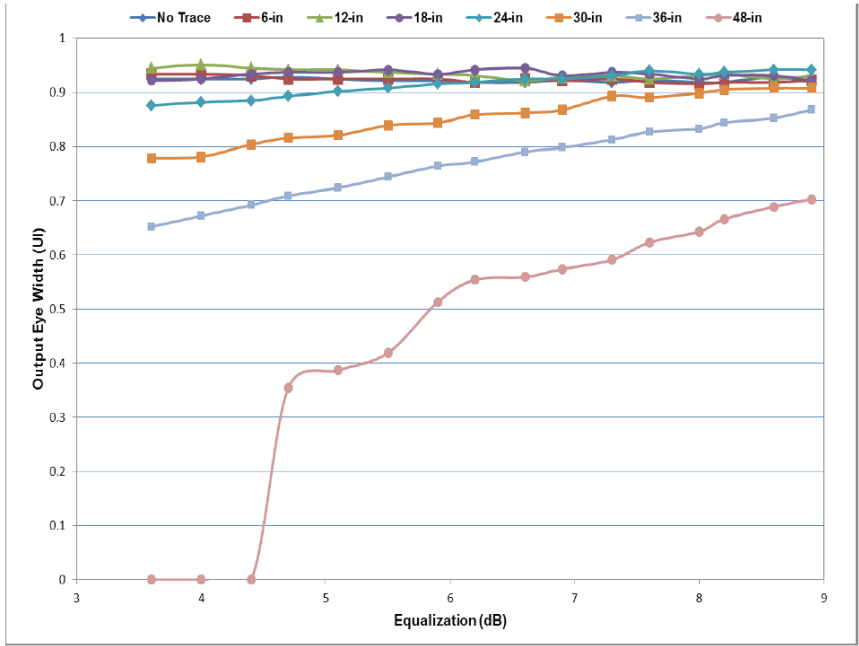


Figure 7-4 Eye Width vs. EQ plots at 6 Gbps, PRBS2²³⁻¹, FG=11 (Gain +2.5dB)
Eye Width vs EQ, FG =1000mV, Gain=+2.5dB (Input Swing=800mVd)

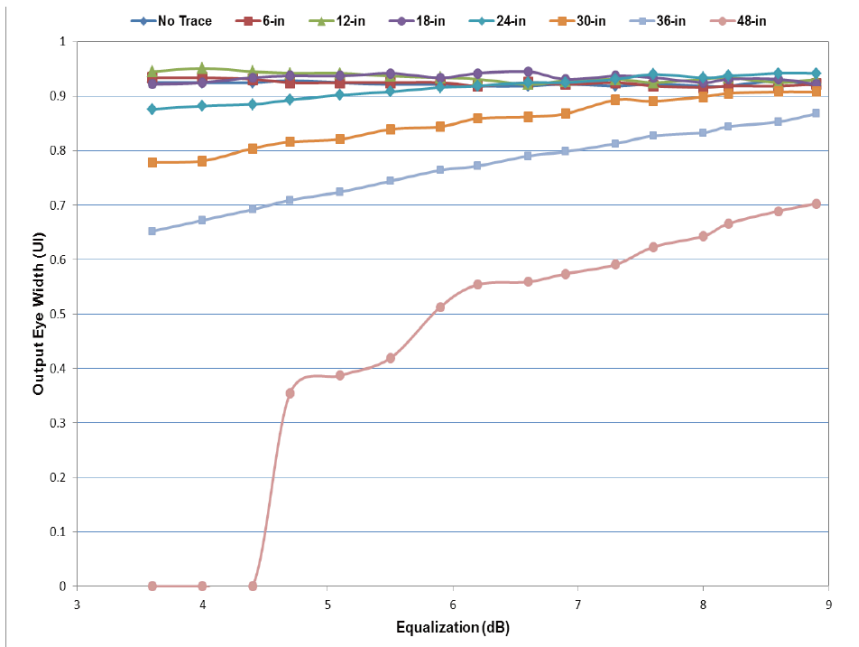


Figure 7-5 Eye Width vs. EQ plots at 6 Gbps, PRBS2²³⁻¹, FG=10 (Gain +0.5dB)
Eye Height vs EQ, FG=1000mV, Gain=+2.5dB (input swing=800mVd)

PI3HDX1204E

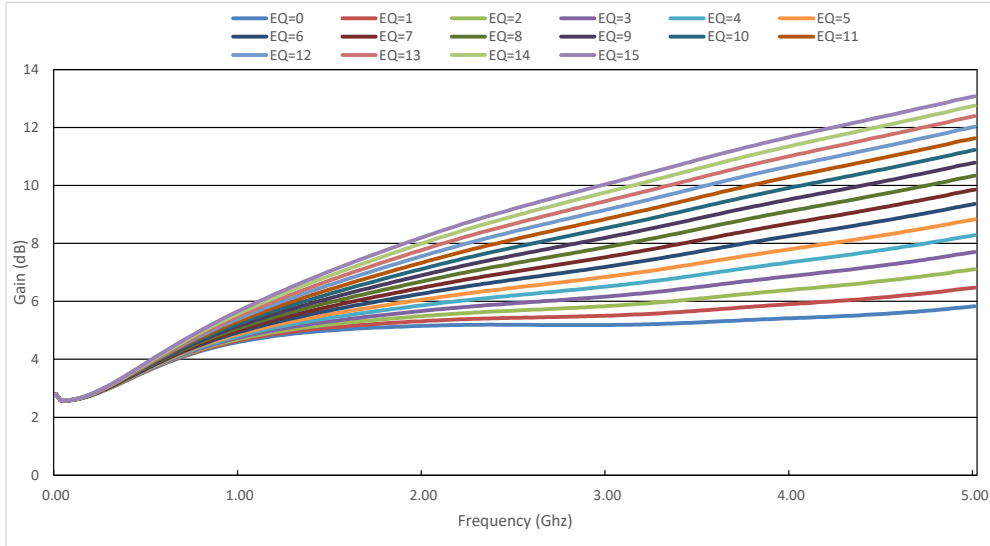


Figure 7-6 Frequency Response vs EQ
with FG=11(+2.5dB), Output Swing=1000mV, Vdd=3.0V, 25C, Input Power=-15dBm, No Input Trace

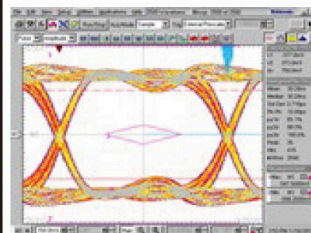
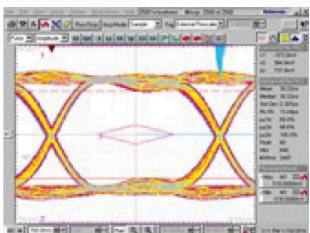
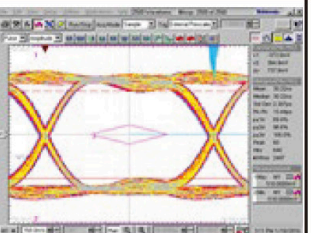
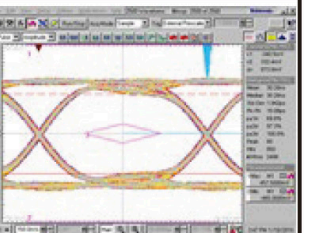
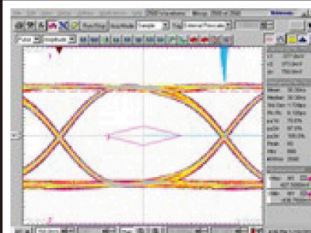
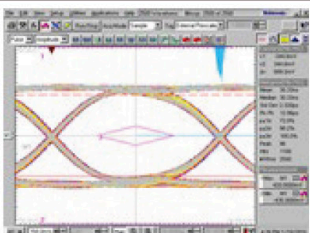
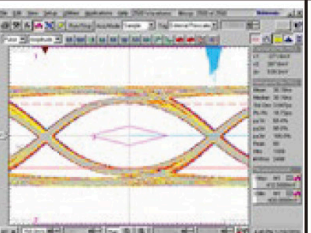
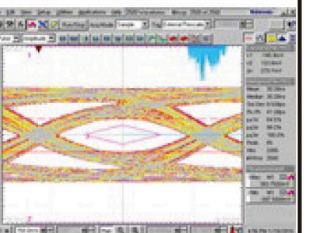
7.3.3 Output Eye Diagram

Condition: PRBS 2²³-1 pattern, Input Swing=800mVdiff, Output Swing= 1000mVdiff

Table 7-2. Output Eye diagram by EQ changes at FG 0.5dB

| No Trace, FG=0.5dB | 6-in trace, FG=0.5dB | 12-in trace, FG=0.5dB | 18-in trace, FG=0.5dB |
|-----------------------|-----------------------|-----------------------|-----------------------|
| | | | |
| EQ=3dB | EQ=3dB | EQ=5dB | EQ=6dB |
| 24-in trace, FG=0.5dB | 30-in trace, FG=0.5dB | 36-in trace, FG=0.5dB | 48-in trace, FG=0.5dB |
| | | | |
| EQ=10dB | EQ=13.3dB | EQ=14.5dB | EQ=15dB |

Table 7-3. Output Eye Diagram by EQ changes at FG 2.5dB

| No Trace, FG=2.5dB | 6-in trace, FG=2.5dB | 12-in trace, FG=2.5dB | 18-in trace, FG=2.5dB |
|--|--|---|--|
|  EQ=3dB |  EQ=3dB |  EQ=5dB |  EQ=8dB |
| 24-in trace, FG=2.5dB | 30-in trace, FG=2.5dB | 36-in trace, FG=2.5dB | 48-in trace, FG=2.5dB |
|  EQ=13dB |  EQ=15dB |  EQ=15dB |  EQ=15dB |

7.4 Layout Guideline

As transmission data rate increases rapidly, any flaws and/or mis-matches on PCB layout are amplified in terms of signal integrity. Layout guideline for high-speed transmission is highlighted in this application note.

7.4.1 Power and Ground

To provide a clean power supply for Diodes high-speed device, few recommendations are listed below:

- Power (VDD) and ground (GND) pins should be connected to corresponding power planes of the printed circuit board directly without passing through any resistor.
- The thickness of the PCB dielectric layer should be minimized such that the VDD and GND planes create low inductance paths.
- One low-ESR 0.1uF decoupling capacitor should be mounted at each VDD pin or should supply bypassing for at most two VDD pins. Capacitors of smaller body size, i.e. 0402 package, is more preferable as the insertion loss is lower. The capacitor should be placed next to the VDD pin.
- One capacitor with capacitance in the range of 4.7uF to 10uF should be incorporated in the power supply decoupling design as well. It can be either tantalum or an ultra-low ESR ceramic.
- A ferrite bead for isolating the power supply for Diodes high-speed device from the power supplies for other parts on the printed circuit board should be implemented.
- Several thermal ground vias must be required on the thermal pad. 25-mil or less pad size and 14-mil or less finished hole are recommended.

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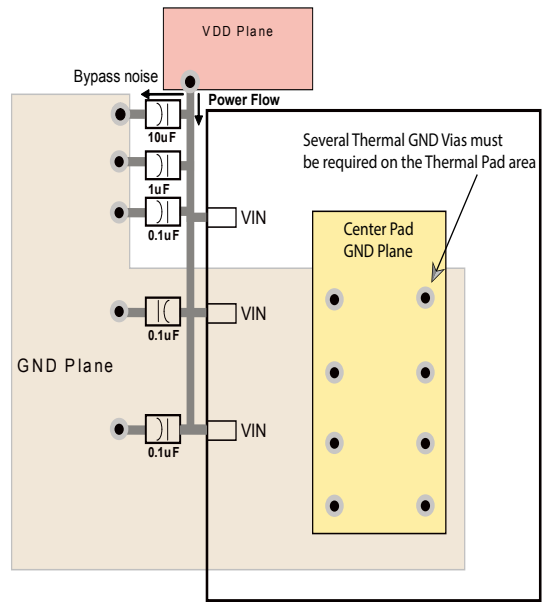


Figure 7-7 Decoupling Capacitor Placement Diagram

7.4.2 High-speed signal Routing

Well-designed layout is essential to prevent signal reflection:

- For 90Ω differential impedance, width-spacing-width micro-strip of 6-7-6 mils is recommended; for 100Ω differential impedance, width-spacing-width micro-strip of 5-7-5 mils is recommended.
- Differential impedance tolerance is targeted at ±15%.

| Trace and board parameters: | |
|-------------------------------|----------------------------|
| Trace width: | W = 6.0 mils |
| Trace thickness: | t = 1.9 mils (1.39 oz) |
| Trace spacing: | S = 7.0 mils |
| Dielectric (layer) thickness: | h = 4.4 mils (b=10.7 mils) |
| Dielectric (layer) asymmetry: | 50 % (h1=4.4, h2=4.4) |
| Relative dielectric constant: | ε = 4.1 |

| Single-ended mode: | |
|--------------------------------|---|
| Characteristic impedance: Zo = | Microstrip: 50.7 Ω, Stripline: 32.9 Ω |
| Capacitance: Co = | Microstrip: 2.70 pf/in, Stripline: 6.30 pf/in |
| Delay: Tpd = | Microstrip: 137.1 ps/in, Stripline: 171.6 ps/in |
| Speed: v = | Microstrip: 185.4 mm/ns, Stripline: 148.2 mm/ns |

| Differential mode: | |
|------------------------------|---------------------------------------|
| Differential impedance: Zo = | Microstrip: 90.8 Ω, Stripline: 62.4 Ω |

PCB edge view

1. Microstrip Zo formula accurate if $0.1 < W/h < 2$
2. Stripline Zo formula accurate if $(W/b) < 0.35$
3. Stripline Zo formula accurate if $(b/t) > 4$

PI3HDX1204E

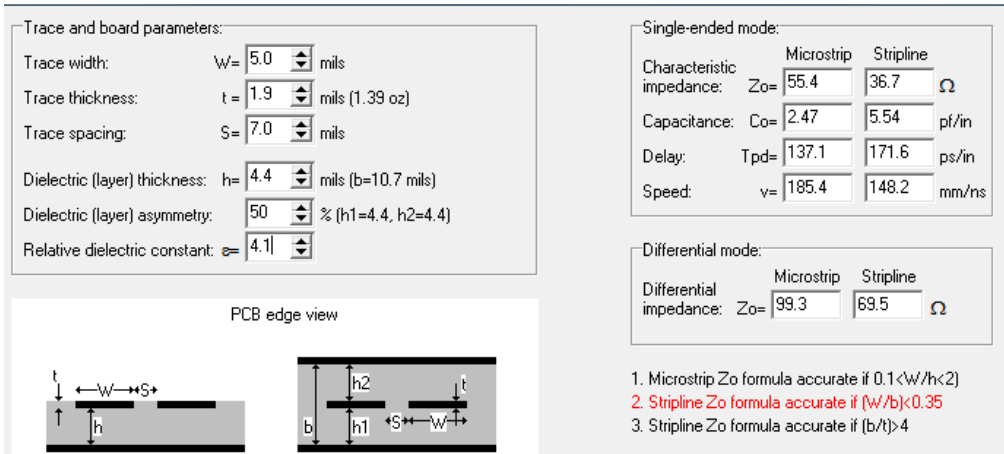


Figure 7-8 Trace Width and Clearance of Micro-strip and Strip-line

- For micro-strip, using 1/2oz Cu is fine. For strip-line in 6+ PCB layers, 1oz Cu is more preferable.

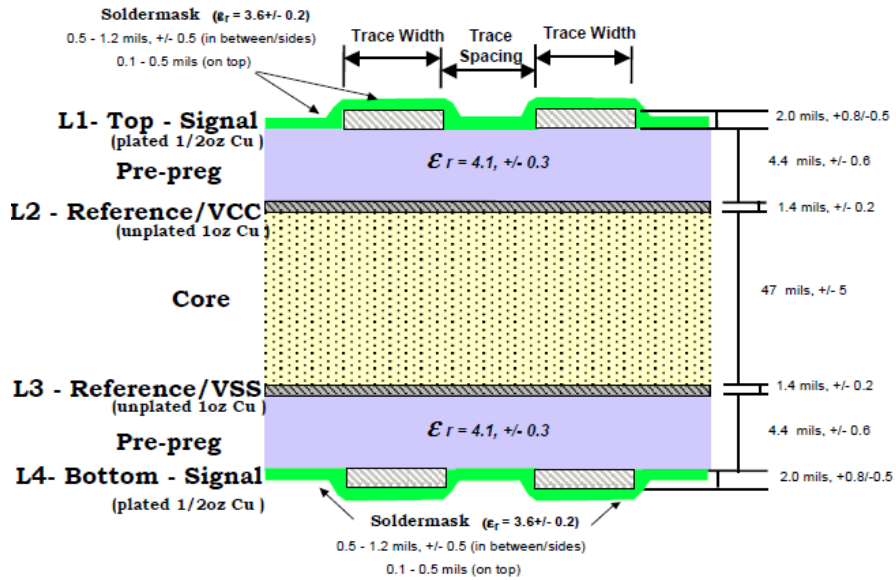


Figure 7-9 4-Layer PCB Stack-up Example

PI3HDX1204E

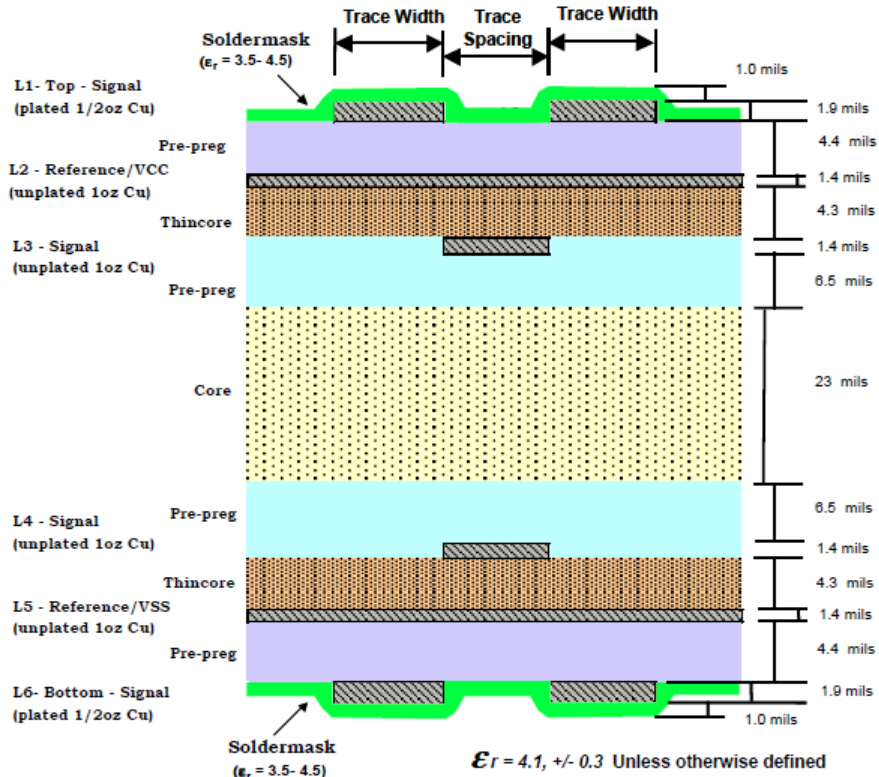


Figure 7-10 6-Layer PCB Stack-up Example

- Ground referencing is highly recommended. If unavoidable, stitching capacitors of 0.1uF should be placed when reference plane is changed.

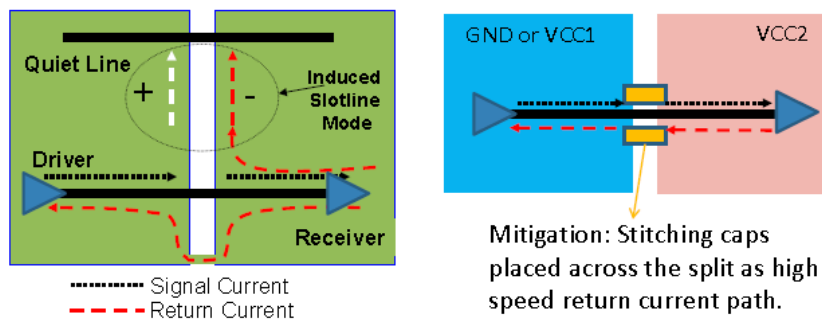


Figure 7-11 Stitching Capacitor Placement

- To keep the reference unchanged, stitching vias must be used when changing layers.
- Differential pair should maintain symmetrical routing whenever possible. The intra-pair skew of micro-strip should be less than 5 mils.
- To keep the reference unchanged, stitching vias must be used when changing layers.
- Differential pair should maintain symmetrical routing whenever possible. The intra-pair skew of micro-strip should be less than 5 mils.

PI3HDX1204E

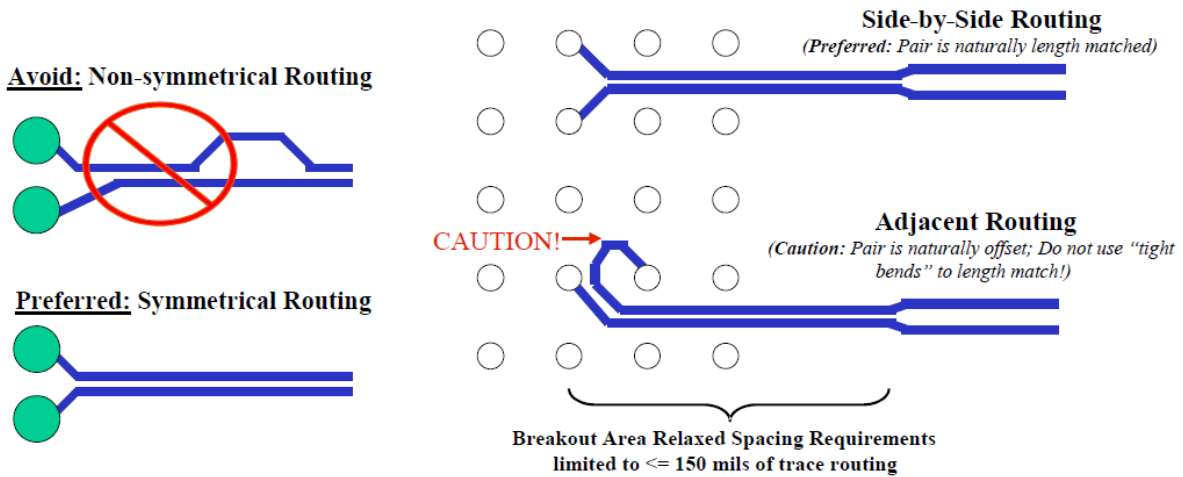


Figure 7-12 Layout Guidance of Matched Differential Pair

- For minimal crosstalk, inter-pair spacing between two differential micro-strip pairs should be at least 20 mils or 4 times the dielectric thickness of the PCB.
- Wider trace width of each differential pair is recommended in order to minimize the loss, especially for long routing. More consistent PCB impedance can be achieved by a PCB vendor if trace is wider.
- Differential signals should be routed away from noise sources and other switching signals on the printed circuit board.
- To minimize signal loss and jitter, tight bend is not recommended. All angles α should be at least 135 degrees. The inner air gap A should be at least 4 times the dielectric thickness of the PCB.

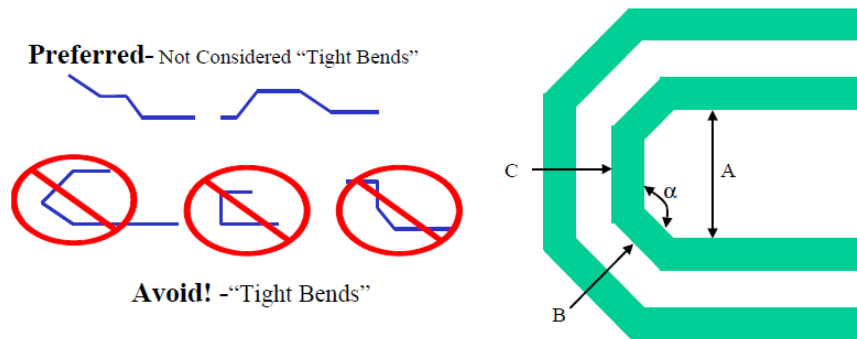


Figure 7-13 Layout Guidance of Bends

- Stub creation should be avoided when placing shunt components on a differential pair.

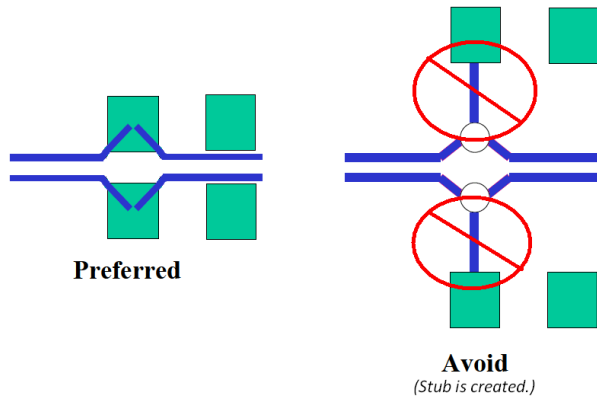


Figure 7-14 Layout Guidance of Shunt Component

- Placement of series components on a differential pair should be symmetrical.

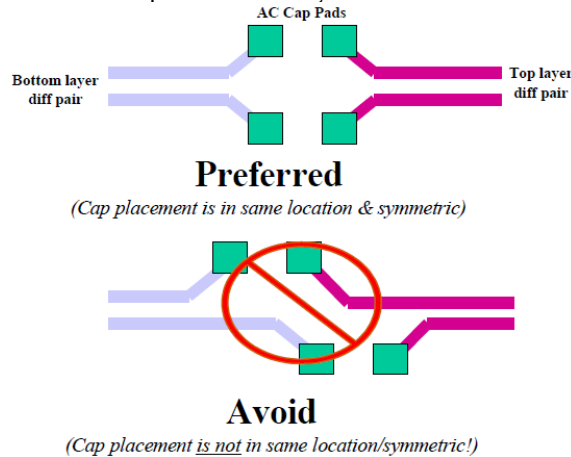


Figure 7-15 Layout Guidance of Series Component

- Stitching vias or test points must be used sparingly and placed symmetrically on a differential pair.

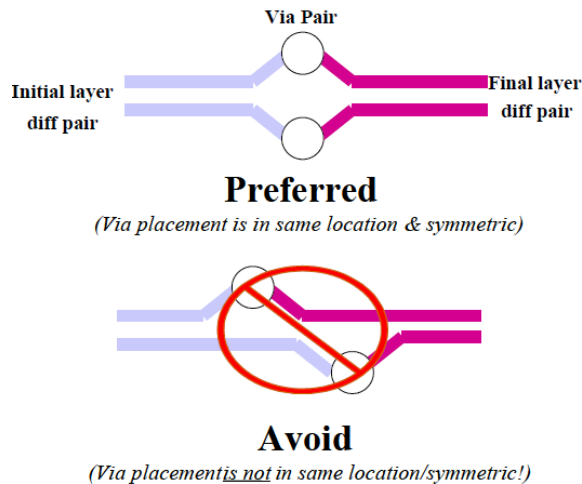


Figure 7-16 Layout Guidance of Stitching Via

PI3HDX1204E

7.5 HDMI 2.0 Compliance Test

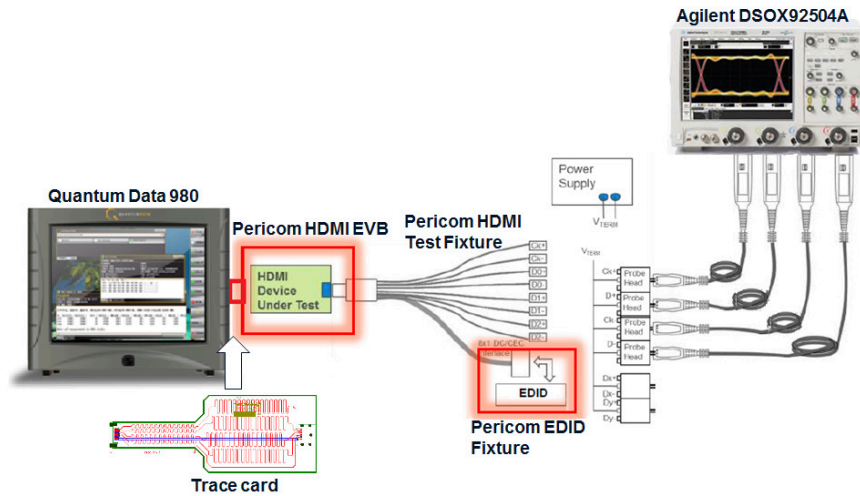


Figure 7-17 HDMI 2.0 CTS test setup

Note: Application Trace Card Information for CTS test

Table 7-4. Application Trace Card Information for CTS test

| HDMI FR4 trace | 0 in | 6 in | 12 in | 18 in | 24 in | 30 in | 36 in |
|------------------------|----------|----------|-----------|-----------|-----------|-----------|-----------|
| Insertion loss @ 6Gbps | -5.91 dB | -9.75 dB | -10.47 dB | -13.05 dB | -15.87 dB | -16.97 dB | -21.20 dB |

PI3HDX1204E

HDMI Test Report

Overall Result: PASS

| Test Configuration Details | |
|----------------------------|---|
| Device Description | |
| Device ID | Transmitter |
| Fixture Type | Other |
| Probe Connection | 4 Probes |
| Probe Head Type | N5444A |
| Lane Connection | 1 Data Lane |
| HDMI Specification | 2.0 |
| HDMI Test Type | TMD5 Physical Layer Tests |
| Test Session Details | |
| Infiniium SW Version | 05.20.0013 |
| Infiniium Model Number | DSOX92504A |
| Infiniium Serial Number | MY54410104 |
| Application SW Version | 2.11 |
| Debug Mode Used | No |
| Probe (Channel 1) | Model: N2801A Serial: US54094067 Head: N5444A Atten: Calibrated (18 FEB 2015 11:16:48), Using Cal Atten (5.7831E+000) Skew: Calibrated (18 FEB 2015 11:16:56), Using Cal Skew |
| Probe (Channel 2) | Model: N2801A Serial: US54094054 Head: N5444A Atten: Calibrated (18 FEB 2015 11:19:29), Using Cal Atten (5.5882E+000) Skew: Calibrated (18 FEB 2015 11:13:57), Using Cal Skew |
| Probe (Channel 3) | Model: N2801A Serial: US54094059 Head: N5444A Atten: Calibrated (18 FEB 2015 11:15:19), Using Cal Atten (5.7320E+000) Skew: Calibrated (18 FEB 2015 11:15:29), Using Cal Skew |
| Probe (Channel 4) | Model: N2801A Serial: US54094057 Head: N5444A Atten: Calibrated (18 FEB 2015 11:11:30), Using Cal Atten (5.5123E+000) Skew: Calibrated (18 FEB 2015 11:12:12), Using Cal Skew |
| Last Test Date | 2016-01-21 16:43:22 UTC +08:00 |

Figure 7-18 HDMI 2.0 CTS Test Report

PI3HDX1204E

Summary of Results

| Test Statistics | |
|-----------------|----|
| Failed | 0 |
| Passed | 24 |
| Total | 24 |

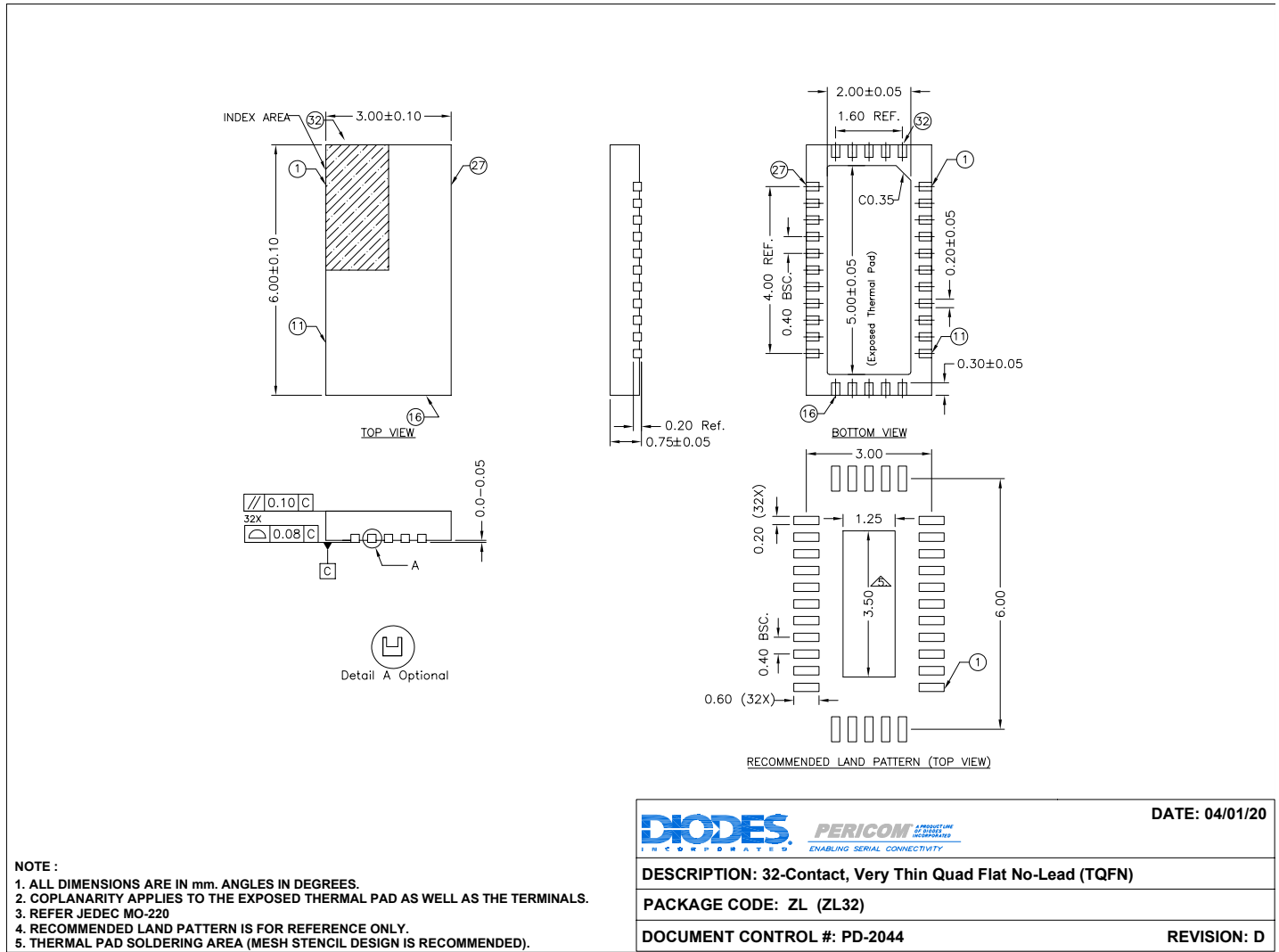
| Margin Thresholds | |
|-------------------|-------|
| Warning | < 2 % |
| Critical | < 0 % |

| Pass | # Failed | # Trials | Test Name | Actual Value | Margin | Pass Limits |
|------|----------|----------|---|-------------------|---------|--|
| ✓ | 0 | 1 | <u>HF1-2: Clock Rise Time</u> | 151.367 ps | 101.8 % | VALUE >= 75.000 ps |
| ✓ | 0 | 1 | <u>HF1-2: Clock Fall Time</u> | 150.838 ps | 101.1 % | VALUE >= 75.000 ps |
| ✓ | 0 | 1 | <u>HF1-6: Clock Duty Cycle(Minimum)</u> | 49.780 | 24.5 % | >=40% |
| ✓ | 0 | 1 | <u>HF1-6: Clock Duty Cycle(Maximum)</u> | 50.330 | 16.1 % | <=60% |
| ✓ | 0 | 1 | <u>HF1-6: Clock Rate</u> | 148.513500000 MHz | 2.3 % | 85.000000000 MHz <= VALUE <= 150.000000000 MHz |
| ✓ | 0 | 1 | <u>HF1-7: Differential Clock Voltage Swing, Vs (TP1)</u> | 997 mV | 25.4 % | 400 mV < VALUE < 1.200 V |
| ✓ | 0 | 1 | <u>HF1-7: Clock Jitter (TP2_EQ with Worst Case Positive Skew)</u> | 250 mTbit | 16.7 % | VALUE <= 300 mTbit |
| ✓ | 0 | 1 | <u>HF1-7: Clock Jitter (TP2_EQ with Worst Case Negative Skew)</u> | 225 mTbit | 25.0 % | VALUE <= 300 mTbit |
| ✓ | 0 | 1 | <u>HF1-5: D0 Maximum Differential Voltage</u> | 542 m | 30.5 % | VALUE <= 780 m |
| ✓ | 0 | 1 | <u>HF1-5: D0 Minimum Differential Voltage</u> | -564 m | 27.7 % | VALUE >= -780 m |
| ✓ | 0 | 1 | <u>HF1-2: D0 Rise Time</u> | 135.000 ps | 217.6 % | VALUE >= 42.500 ps |
| ✓ | 0 | 1 | <u>HF1-2: D0 Fall Time</u> | 134.370 ps | 216.2 % | VALUE >= 42.500 ps |
| ✓ | 0 | 1 | <u>HF1-8: D0 Mask Test (TP2_EQ with Worst Case Positive Skew)</u> | 0.000 | 50.0 % | No Mask Failures |
| ✓ | 0 | 1 | <u>HF1-8: D0 Mask Test (TP2_EQ with Worst Case Negative Skew)</u> | 0.000 | 50.0 % | No Mask Failures |
| ✓ | 0 | 1 | <u>HF1-1: VL Clock +</u> | 2.684 V | 48.0 % | 2.300 V <= VALUE <= 3.100 V |
| ✓ | 0 | 1 | <u>HF1-1:Clock + VSwing</u> | 513 mV | 21.8 % | 200 mV <= VALUE <= 600 mV |
| ✓ | 0 | 1 | <u>HF1-1: VL Clock -</u> | 2.678 V | 47.3 % | 2.300 V <= VALUE <= 3.100 V |
| ✓ | 0 | 1 | <u>HF1-1:Clock - VSwing</u> | 513 mV | 21.8 % | 200 mV <= VALUE <= 600 mV |
| ✓ | 0 | 1 | <u>HF1-4: Intra-Pair Skew - Clock</u> | 51 mTbit | 33.0 % | -150 mTbit <= VALUE <= 150 mTbit |
| ✓ | 0 | 1 | <u>HF1-1: VL D0+</u> | 2.706 V | 32.3 % | 2.300 V <= VALUE <= 2.900 V |
| ✓ | 0 | 1 | <u>HF1-1: D0+ VSwing</u> | 459 mV | 29.5 % | 400 mV <= VALUE <= 600 mV |
| ✓ | 0 | 1 | <u>HF1-1: VL D0-</u> | 2.718 V | 30.3 % | 2.300 V <= VALUE <= 2.900 V |
| ✓ | 0 | 1 | <u>HF1-1: D0- VSwing</u> | 450 mV | 25.0 % | 400 mV <= VALUE <= 600 mV |
| ✓ | 0 | 1 | <u>HF1-4: Intra-Pair Skew - Data Lane 0</u> | 36 mTbit | 38.0 % | -150 mTbit <= VALUE <= 150 mTbit |

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8. Mechanical/Packaging Information

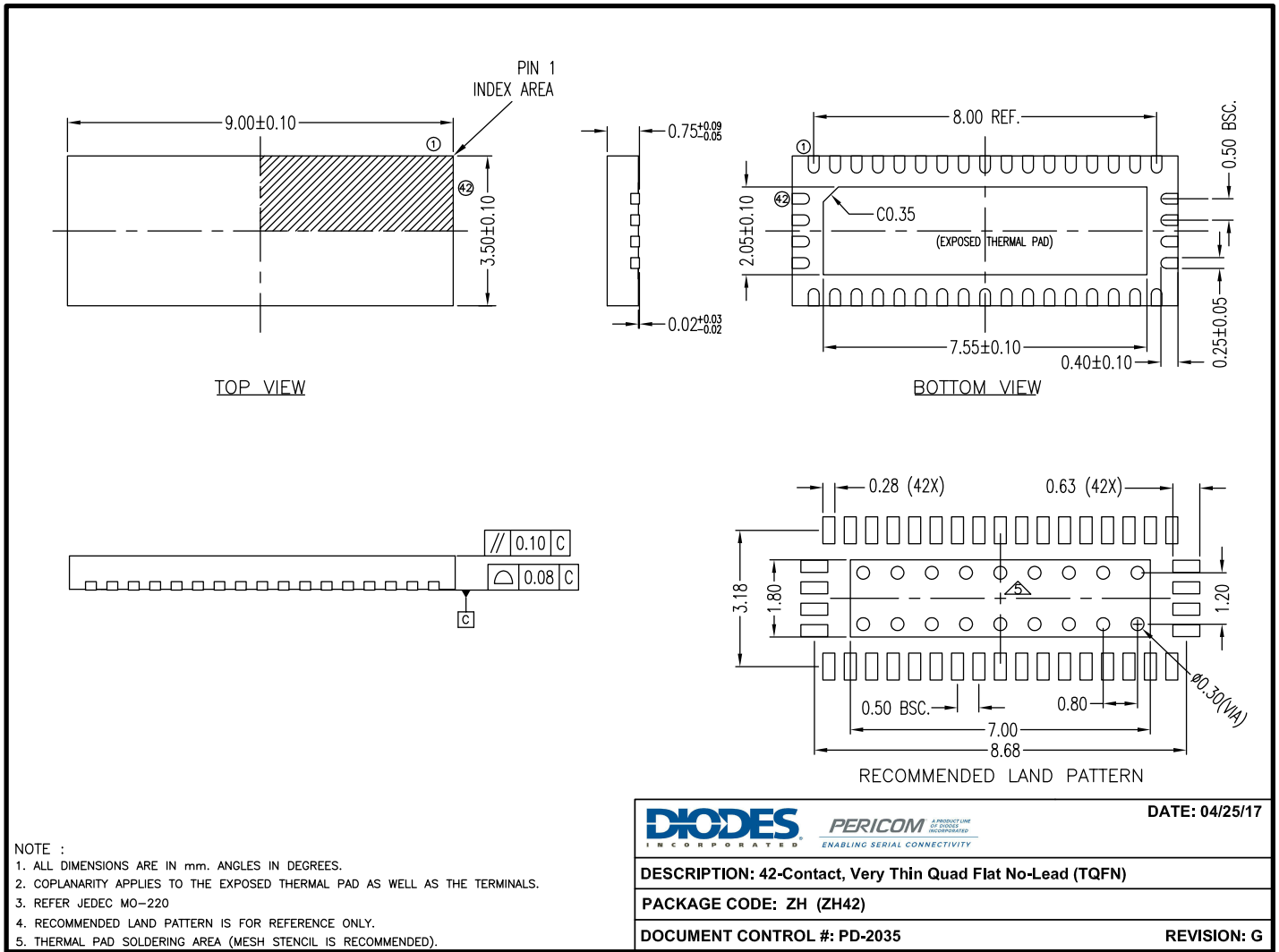
8.1 Mechanical



20-1240

Figure 8-1 32-pin TQFN Package Mechanical

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17-0266

Figure 8-2 42-pin TQFN Package Mechanical

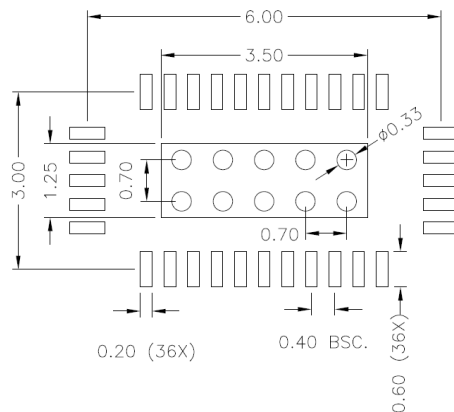


Figure 8-3 42-pin TQFN Package Mechanical

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8.2 Part Marking Information

Our standard product mark follows our standard part number ordering information, except for those products with a speed letter code. The speed letter code mark is placed after the package code letter, rather than after the device number as it is ordered. After electrical test screening and speed binning has been completed, we then perform an “add mark” operation which places the speed code letter at the end of the complete part number.

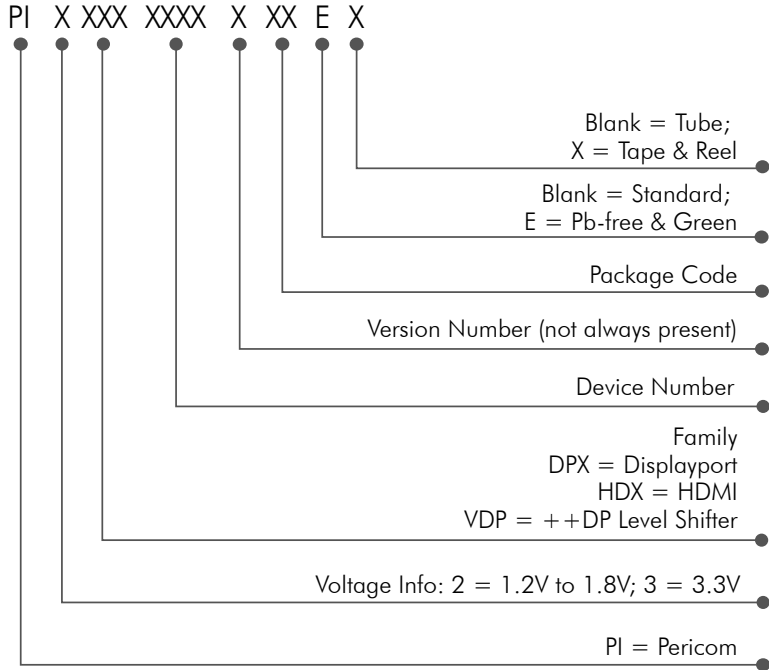
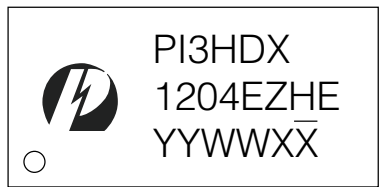


Figure 8-4 Part Numbers Information



YY: Year
 WW: Workweek
 1st X: Assembly Code
 2nd X: Fab Code

Figure 8-5 Part Marking Information

8.3 Tape & Reel Materials and Design

8.3.1 Carrier Tape

The Pocketed Carrier Tape is made of Conductive Polystyrene plus Carbon material (or equivalent). The surface resistivity is 10^6 Ohm/sq . maximum. Pocket tapes are designed so that the component remains in position for automatic handling after cover tape is removed. Each pocket has a hole in the center for automated sensing if the pocket is occupied or not, thus facilitating device removal. Sprocket holes along the edge of the center tape enable direct feeding into automated board assembly equipment. See Figures 3 and 4 for carrier tape dimensions.

8.3.2 Cover Tape

Cover tape is made of Anti-static Transparent Polyester film. The surface resistivity is 10^7 Ohm/Sq . Minimum to 10^{11} Ohm sq . maximum. The cover tape is heat-sealed to the edges of the carrier tape to encase the devices in the pockets. The force to peel back the cover tape from the carrier tape shall be a MEAN value of 20 to 80gm (2N to 0.8N).

8.3.3 Reel

The device loading orientation is in compliance with EIA-481, current version (Figure 2). The loaded carrier tape is wound onto either a 13-inch reel, (Figure 4) or 7-inch reel. The reel is made of Antistatic High-Impact Polystyrene. The surface resistivity 10^7 Ohm/sq . minimum to 10^{11} Ohm/sq . max.

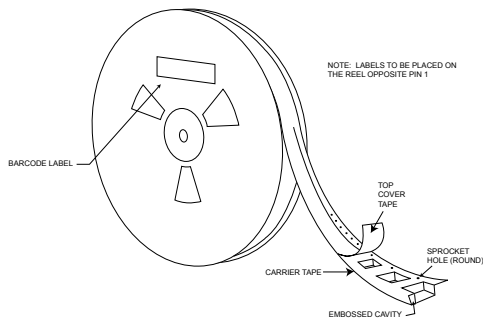


Figure 8-6 Tape & Reel Label Information

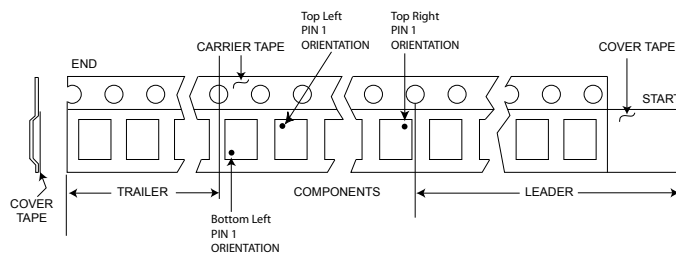


Figure 8-7 Tape Leader and Trailer pin 1 Orientations

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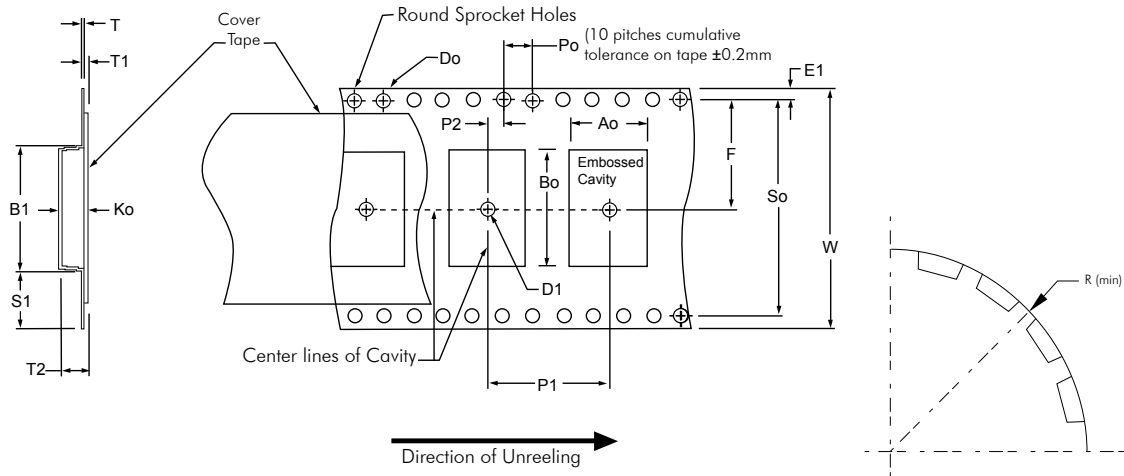


Figure 8-8 Standard Embossed Carrier Tape Dimensions

Table 8-1. Constant Dimensions

| Tape Size | D0 | D1 (Min) | E1 | P0 | P2 | R (See Note 2) | S1 (Min) | T (Max) | T1 (Max) |
|-----------|------------------|------------|------------|-----------|------------|----------------|-----------|---------|----------|
| 8mm | 1.5 +0.1 -0.0 | 1.0 | 1.75 ± 0.1 | 4.0 ± 0.1 | 2.0 ± 0.05 | 25 | 0.6 | 0.6 | 0.1 |
| 12mm | | 1.5 | | | | 2.0 ± 0.1 | | | |
| 16mm | | | | | 2.0 | | 2.0 ± 0.1 | | |
| 24mm | | 2.0 ± 0.15 | | | | | | | |
| 32mm | | | | | | | | | |
| 44mm | | | | | | | | | |

Table 8-2. Variable Dimensions

| Tape Size | P1 | B1 (Max) | E2 (Min) | F | So | T2 (Max.) | W (Max) | A0, B0, & K0 |
|-----------|---|----------|----------|-------------|------------------|-----------|---------|--------------|
| 8mm | Specific per package type. Refer to FR-0221 (Tape and Reel Packing Information) | 4.35 | 6.25 | 3.5 ± 0.05 | N/A (see note 4) | 2.5 | 8.3 | See Note 1 |
| 12mm | | 8.2 | 10.25 | 5.5 ± 0.05 | | 6.5 | 12.3 | |
| 16mm | | 12.1 | 14.25 | 7.5 ± 0.1 | 12.0 | 8.0 | 16.3 | |
| 24mm | | 20.1 | 22.25 | 11.5 ± 0.1 | | 24.3 | | |
| 32mm | | 23.0 | N/A | 14.2 ± 0.1 | 28.4 ± 0.1 | 32.3 | | |
| 44mm | | 35.0 | N/A | 20.2 ± 0.15 | 40.4 ± 0.1 | 16.0 | 44.3 | |

NOTES:

- A0, B0, and K0 are determined by component size. The cavity must restrict lateral movement of component to 0.5mm maximum for 8mm and 12mm wide tape and to 1.0mm maximum for 16,24,32, and 44mm wide carrier. The maximum component rotation within the cavity must be limited to 20o maximum for 8 and 12 mm carrier tapes and 10o maximum for 16 through 44mm.
- Tape and components will pass around reel with radius “R” without damage.
- S1 does not apply to carrier width ≥32mm because carrier has sprocket holes on both sides of carrier where Do≥S1.
- So does not exist for carrier ≤32mm because carrier does not have sprocket hole on both side of carrier.

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Table 8-3. Reel Dimensions by Tape Size

| Tape Size | A | N (Min) See Note A | W1 | W2 (Max) | W3 | B (Min) | C | D (Min) |
|-----------|----------------------------|------------------------------|----------------------|----------|---|---------|-----------------------|---------|
| 8mm | 178 ±2.0mm or 330±2.0mm | 60 ±2.0mm or 100±2.0mm | 8.4 +1.5/-0.0 mm | 14.4 mm | Shall Accommodate Tape Width Without Interference | 1.5mm | 13.0 +0.5/- 0.2 mm | 20.2mm |
| 12mm | | | 12.4 +2.0/-0.0 mm | 18.4 mm | | | | |
| 16mm | 330 ±2.0mm | 100 ±2.0mm | 16.4 +2.0/-0.0 mm | 22.4 mm | | | | |
| 24mm | | | 24.4 +2.0/-0.0 mm | 30.4 mm | | | | |
| 32mm | | | 32.4 +2.0/-0.0 mm | 38.4 mm | | | | |
| 44mm | | | 44.4 +2.0/-0.0 mm | 50.4 mm | | | | |

NOTE:

A. If reel diameter A=178 ±2.0mm, then the corresponding hub diameter (N(min)) will by 60 ±2.0mm. If reel diameter A=330±2.0mm, then the corresponding hub diameter (N(min)) will by 100±2.0mm.

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