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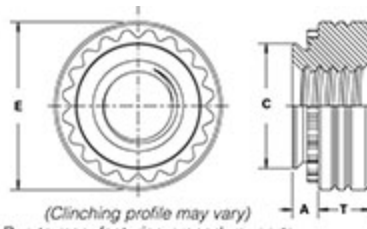
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Part # CLA-M4-2, Self-Clinching Nuts - Type CLA - Metric

Type CLA aluminum nuts are recommended for use in aluminum sheet with a hardness of HRB 50 or less on the Rockwell "B" scale.

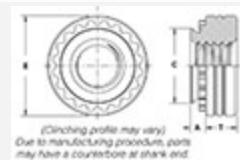
Unplated threads are sized to accept a basic go gauge after .00025" plating.



*(Clinching profile may vary)
 Due to manufacturing procedure, parts
 may have a counterbore at shank end.*

Specifications

Thread Size x Pitch	M4 x 0.7
Thread Code	M4
Shank Code	2
A (Shank) Max.	1.38 mm
Min. Sheet Thickness¹	1.4 mm
Hole Size in Sheet + 0.08	5.94 mm
C Max.	5.92 mm
E ± 0.25	7.8 mm
T ± 0.25	3.00 mm
Min. Dist. Hole C/L to Edge²	7.1 mm
For Use in Sheet Hardness³	HRB 50 / HB 82 or less
Thread Specification	Internal, ASME B1.13M, 6H
Fastener Material	Aluminum
Standard Finish	None



*(Clinching profile may vary)
 Due to manufacturing procedure, parts
 may have a counterbore at shank end.*

¹ For maximum performance, we recommend that you use the maximum shank length for your sheet thickness.

² To minimize sheet distortion and maximize product performance, use a centerline-to-edge value greater or equal to the value specified.

³ HRB - Hardness Rockwell "B" Scale. HB - Hardness Brinell.