

A108 HSS Quick Spiral Jobber Drills - Stainless Steel



DIN 338 RN/BS 328
Flute geometry - Quick helix
Point angle - 135° up to 1.5mm, 135° Split point, 1.6mm and above
Surface treatment - Blue
Range - 1/16 - 1/2
 1-13mm
Application - For drilling austenitic stainless steels.

Metric

| Size (mm) | Flute Length (mm) | Overall Length (mm) | Order Code | Price Each |
|-----------|-------------------|---------------------|------------|------------|
| 1.00 | 12 | 34 | 137-5667 | |
| 1.50 | 18 | 40 | 137-5668 | |
| 2.00 | 24 | 49 | 137-5669 | |
| 2.50 | 30 | 57 | 137-5670 | |
| 3.00 | 33 | 61 | 137-5671 | |
| 3.30 | 36 | 65 | 137-5673 | |
| 3.50 | 39 | 70 | 137-5674 | |
| 4.00 | 43 | 75 | 137-5675 | |
| 4.20 | 43 | 75 | 137-5676 | |
| 4.50 | 47 | 80 | 137-5677 | |
| 5.00 | 52 | 86 | 137-5678 | |
| 5.50 | 57 | 93 | 137-5679 | |
| 6.00 | 57 | 93 | 137-5680 | |
| 6.50 | 63 | 101 | 137-5681 | |
| 8.0 | 75 | 117 | 138-9413 | |
| 8.5 | 75 | 117 | 138-9414 | |
| 9.0 | 81 | 125 | 138-9416 | |
| 9.5 | 81 | 125 | 138-9417 | |
| 10.0 | 87 | 133 | 138-9418 | |
| 10.5 | 87 | 133 | 138-9419 | |
| 12.00 | 101 | 151 | 138-9420 | |

Fractional

492781

| Size (inch) | Flute Length (mm) | Overall Length (mm) | Order Code | Price Each |
|-------------|-------------------|---------------------|------------|------------|
| 1/16 | 20 | 43 | 137-5665 | |
| 3/16 | 52 | 86 | 137-5666 | |