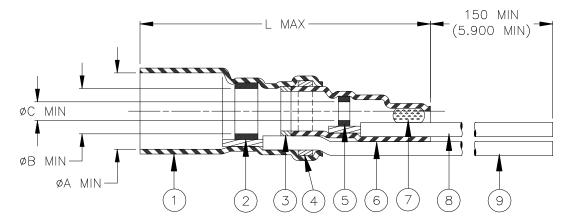
CUSTOMER DRAWING



Product Revision		Component Dimensions				"GA"	Cable Dimensions				
Product		L	øΑ	øΒ	øС	Wire Gauge	øD	øΕ	øF	G±0.5	M±0.5
Name		max	min	min	min	(AWG)			min	(G±0.02)	$(M\pm0.02)$
B-020-20-N	D	32.0 (1.260)	6.30 (0.250)	4.60 (0.180)	2.80 (0.110)	20	2.40 (0.095) to 6.30 (0.250)	2.30	0.30 (0.012)	19.0 (0.750)	6.0 (0.235)
B-020-22-N	D					22		(0.090) to			
B-020-24-N	D					24		4.60			
B-020-26-N	D					26		(0.180)			

MATERIALS

- 1. & 6. INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride. Transparent blue.
- 2. & 5. SOLDER PREFORMS WITH FLUX:

SOLDER: TYPE Sn63 per ANSI J-STD-006.

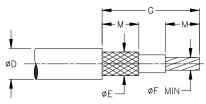
FLUX: TYPE ROL1 per ANSI J-STD-004.

- 3., 4. & 7. MELTABLE RINGS: Thermally stabilized thermoplastic.
- CONDUCTOR LEAD: MIL-W-22759/32-GA-9, AWG "GA" (see table). ETFE insulated, stranded tin plated copper. Color: white.
- 9. GROUND LEAD: MIL-W-22759/32-GA-6, AWG "GA" (see table). ETFE insulated, stranded tin plated copper. Color: blue.

APPLICATION

- 1. The parts covered by this SCD are for use in terminating the primary conductor and the braided shield of a coaxial cable having tin or silver plated conductor and shield, rated for at least 125° C and meeting the dimensional requirements listed.
- 2. Parts will meet the requirements of Raychem Specification RT-1404 when installed per Raychem RPIP-500-03.
- 3. Temperature range: -55° C to $+150^{\circ}$ C.

For best results, prepare the cable as shown:



TE Connectivity				Raychem Devices	TITLE: COAXIAL SOLDERSLEEVE DEVICE WITH PRE-INSTALLED STRANDED WIRES				
UNLESS OTHERV INCHES DIMENS			MENSIONS ARE IN MI N BRACKETS.	DOCUMENT NO.: B-020-GA-N					
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N ROUGHNE MICRON		TE Connectivity reserthis drawing at any time suitability of the prapplication.	ne. Users should evaluat	REVISION ISSUE DA 17-Oct-2		DOCUMENT REVISION: B1		
DRAWN BY: M. FORONDA		ECO NUMBER: ECO-19-015927		PROD. REV. SEE TABLE	CAGE CODE: 06090	SCALE: None	SIZE:	SHEET: 1 of 1	